



Nanocellulose at the IMPACT Lab: From Isolation to Biorenewable Composites

Dr. Michael L. Curry, Ph.D.

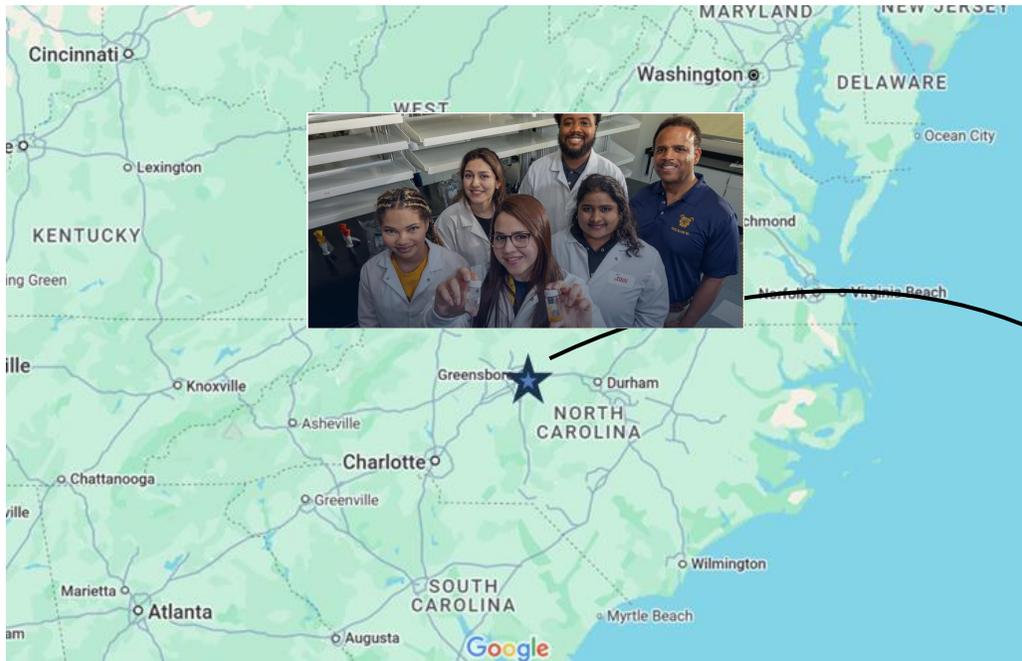
Professor and Graduate Program Director

Department of Nanoengineering, Joint School of Nanoscience and Nanoengineering

Inaugural Faculty Fellow, Center for Excellence in Entrepreneurship and Innovation

Committee Member, North Carolina A&T State University's Patent Committee

**Texas Southern University
Thursday, February 19, 2026**



**Joint School of
Nanoscience and
Nanoengineering
(JSNN)**

An innovative collaboration
between
North Carolina A&T State
University and UNC Greensboro

Gateway Research Park



Dr. Michael L. Curry
Principal Investigator



Dr. Demetrius A. Finley
NSF eFellows Postdoctoral Researcher



Dr. Niya S. King
Lab Collaborator/ Researcher



Amber Kinnebrew
3rd Year PhD Student



Adejoke Olowookere
1st Year PhD Student



Oluwatosin Folorunsho
2nd Year PhD Student



Hoda Motaghd
2nd Year PhD Student



Kayla Morgan
2nd Year PhD Student



Vaishnavi Kandula
1st Year PhD Student



Dominique Davis
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Ritika Mishra
1st Year PhD Student



Imani Phillips
1st Year PhD Student



Muhammad Ikram
1st Year PhD Student



John Olayinka
1st Year Master Student



Oluseyi Paseda
1st Year PhD Student



To learn more about our research lab [connect with us!](#)

Cross-disciplinary graduate programs in:

- Synthetic biology
- Materials science
- Computational nanotechnology
- Environmental science and sustainability

Comprehensive degree offerings:

- M.S. and Ph.D. in Nanoengineering
- Six graduate certificates including Medical Sciences and Instrumentation

Notable achievements:

- 40% enrollment increase (2020-2024)
- 150% funding increase (2020-2024)
- Only HBCU offering graduate degrees in Nanoengineering

> 192 JSNN Graduate Students (95 in Nanoengineering)



JSNN Facility

- One of few nationwide with combined semiconductor and biological cleanrooms. (7,000 sq ft. - ISO Class 5/6.)
- Advanced biological research capabilities:
 - BSL-2 and BSL-3 laboratories
 - Full suite of cell/tissue culture resources
- Modern High-Performance Computing:
 - PowerWulf ZXR1+ Cluster
 - Head Node: 64 AMD EPYC cores at 2.6 GHz
 - 20 Compute Nodes with 128 cores each
 - GPU Node with 4 NVIDIA RTX 3090 GPUs
 - Parallax Storage Platform with 216TB raw storage
- Advanced nanolithography capabilities:
 - Electron-beam system (operational Summer 2025)
 - Sub-10 nm line resolution capability
- Comprehensive analytical suite:
 - X-ray analysis facilities
 - Advanced spectroscopy tools
 - Materials characterization equipment
 - Micro-CT scanner for high-resolution 3D imaging

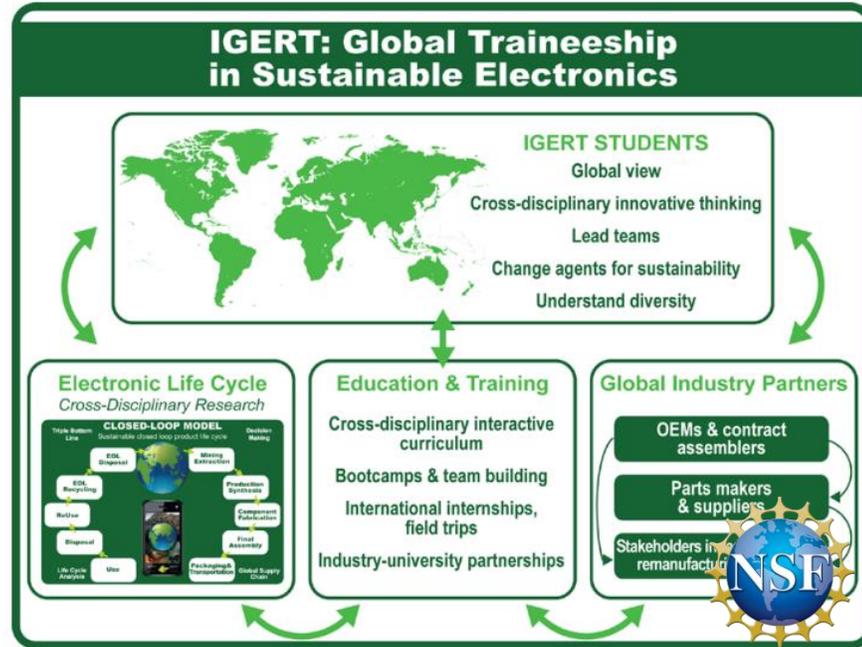




Dr. Kristy Crews



Dr. Chemar Huntley



Purdue University (2012)

Phase II Senior Investigators

Nanoparticle and Ligand Chemistry						Computational Chemistry		
Inorganic NPs	Metallic NPs	NP-polymer composites	Quantum dots	Metallic NPs	Molecular synthesis	Atomistic DFT	Dynamics QM/MM	Multi-scale dynamics
Robert Hamers	Catherine Murphy	Howard Fairbrother	Ze'ev Rosenzweig	Michael Curry	Erin Carlson	Sara Mason	Qiang Cui	Rigoberto Hernandez
Biological Chemistry			Physical & Analytical Chemistry			ISC		Assessment
Bacterial models	Eukaryotic models	Cell chemistry	Analytical methodology	Nonlinear optics	Environmental chemistry	Education & Outreach		Assessment Best practices
Christy Haynes	Rebecca Klaper	Galya Orr	Vivian Feng	Franz Geiger	Joel Pedersen	Miriam Krause	Lizanne DeStefano	



Dr. Donald White



Dr. Shariful Islam

Non-funded international collaborators: Thomas Frauenheim (Germany), Karen Lienkamp (Germany), Francesco Stellacci and Sylvie Roke (Switzerland), Thereza Soares (Brazil)

The Center for Sustainable Nanotechnology



University of Wisconsin – Madison (2015)



“Don’t choose cellulose. Select a different material.”

Nanocellulose in a Circular Economy: Renewable & Waste-Derived, Biodegradable & Eco-Friendly, High Performance



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NOVEMBER 5, 2025

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Plastic recycling is in trouble

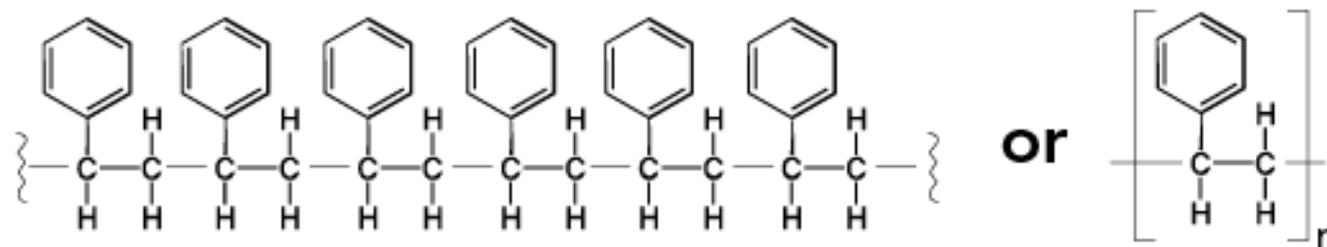
Many large consumer product companies like Coca-Cola, PepsiCo, and Danone are falling short of the plastics recycling targets they set several years ago. Observers say this failure has contributed to hard times for recyclers. Some experts say voluntary commitments aren't enough and call for stronger regulations.

[Read more >](#)



The unique structure of petroleum polymers increases their stability.

Polystyrene



Linear carbon backbone with alternating backbone atoms attached to phenyl moieties.

The plastic industry produces > 400 tons of plastics per year (50% in single-use).

- **Polypropylene (PP)** - Food containers, appliances, car fenders (bumpers)
- **Polystyrene (PS)** - Packaging foam, food containers, disposable cups, plates, and CD boxes.
- **High impact polystyrene (HIPS)**- Fridge liners, food packaging, vending cups.
- **Acrylonitrile butadiene styrene (ABS)**- Electronic equipment cases such as computer parts, drainage pipes, etc.
- **Polyethylene Terephthalate (PET)**- Carbonated drink bottles, jars, plastic films, and microwavable packaging.
- **Polyester (PES)**- Fibers, textiles.
- **Polyamides (PA) (Nylons)**- Fibers, toothbrush bristles, fishing line, under-the-hood of car engines.
- **Poly Vinyl Chloride(PVC)**- Plumbing pipes, guttering, shower curtains, and window frames.
- **Polyurethanes (PU)**- Cushioning foams, thermal insulation foams, surface coatings, printing rollers.
- **Polycarbonate (PC)**- Compact discs, eyeglasses, security windows, traffic lights, lenses.
- **Poly vinylidene chloride (PVDC)**- Food packaging
- **Polyethylene(PE)**- Wide range of inexpensive uses including supermarket bags, plastic bottles
- **Polycarbonate/Acrylonitrile Butadiene Styrene(PC/ABS)**- Car interior and exterior parts.

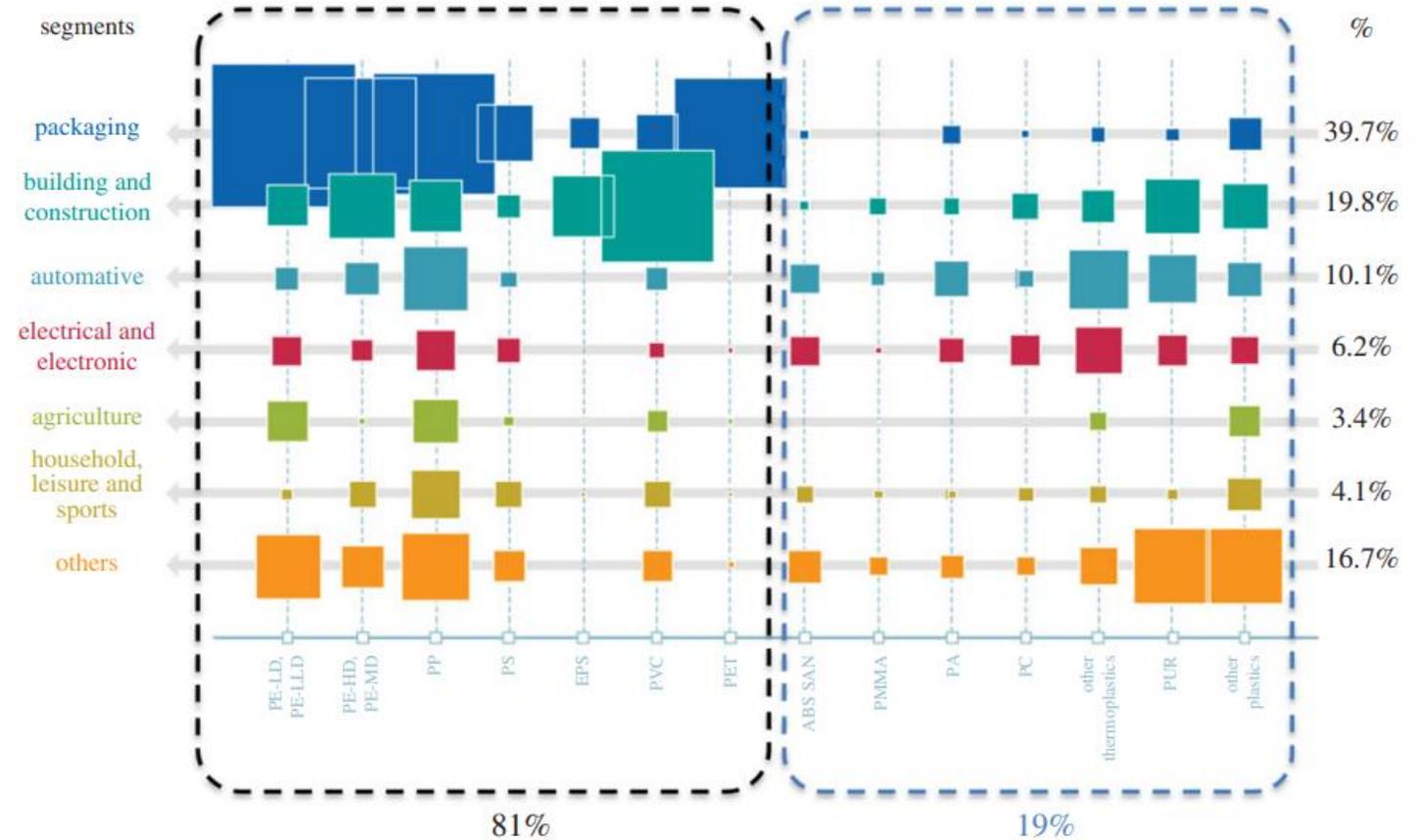
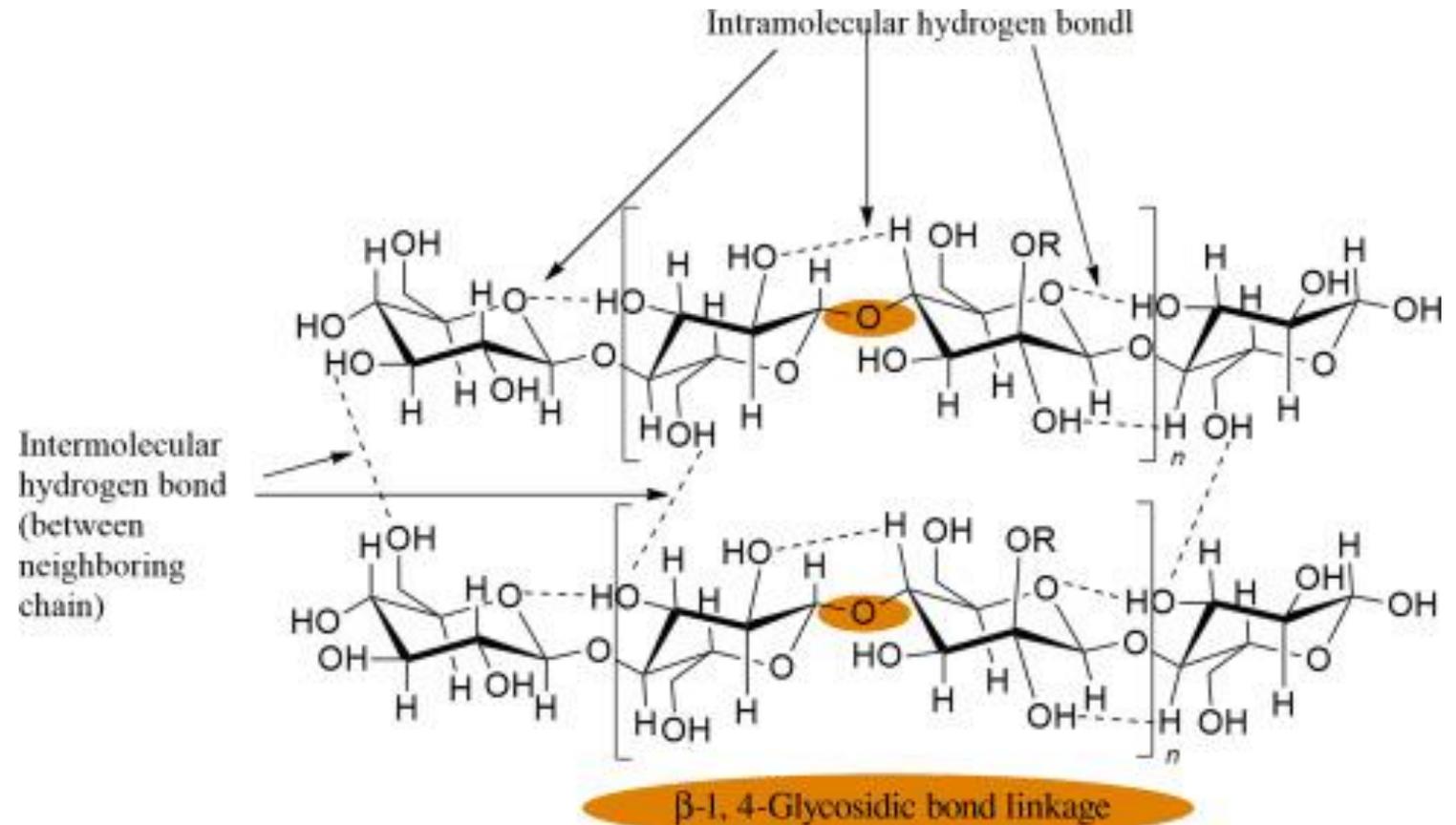
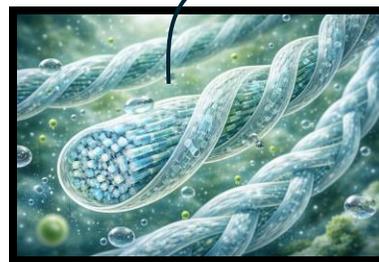
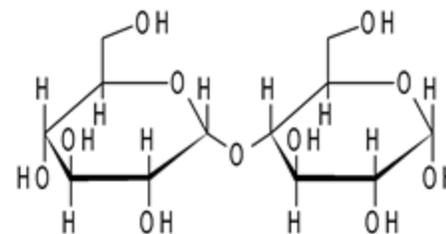


Image reproduced from Bucknall DG. 2020 Plastics as a materials system in a circular economy. Phil. Trans. R. Soc. A 378: 20190268

- Made up of glucose subunits that are linked together through β -1,4-glycosidic bonds.
- Degree of polymerization and the length of the cellulose chain can vary
- Exists in two forms, crystalline and amorphous





Nanocellulose

Major Advantages

- ✓ Abundant
- ✓ Biodegradable
- ✓ Great Strength
- ✓ Renewable
- ✓ High Surface Area
- ✓ Many Active Surface Sites

Isolation and down-scaling of cellulose for composite applications.



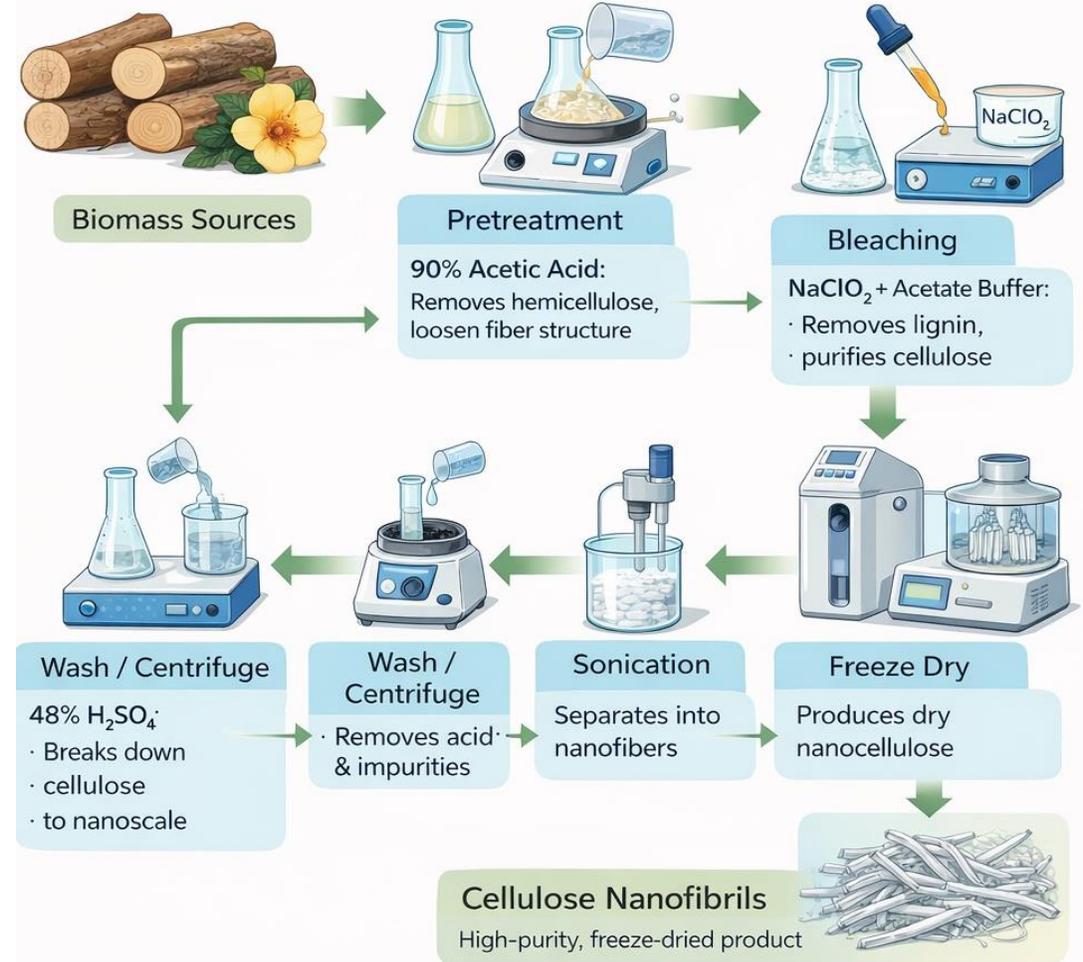
Chemical : Alkaline and Bleaching



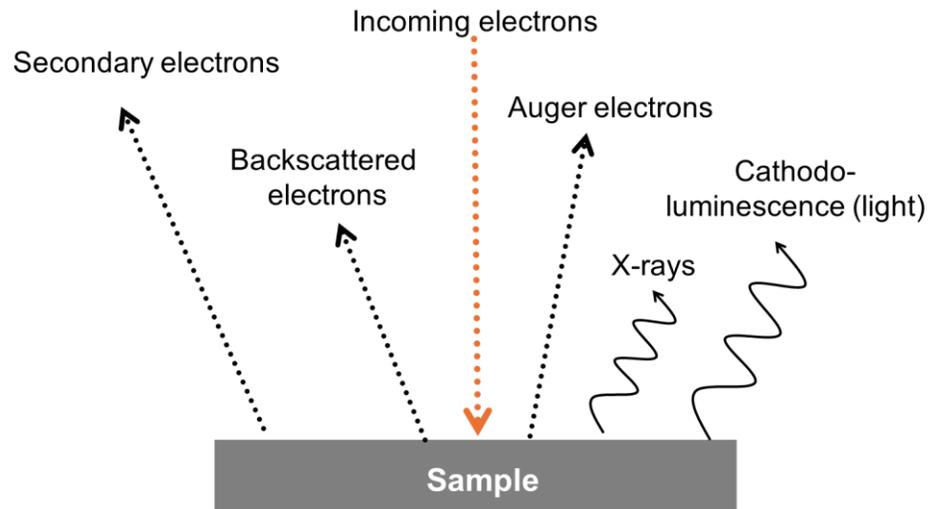
Mechanical: shear forces and friction



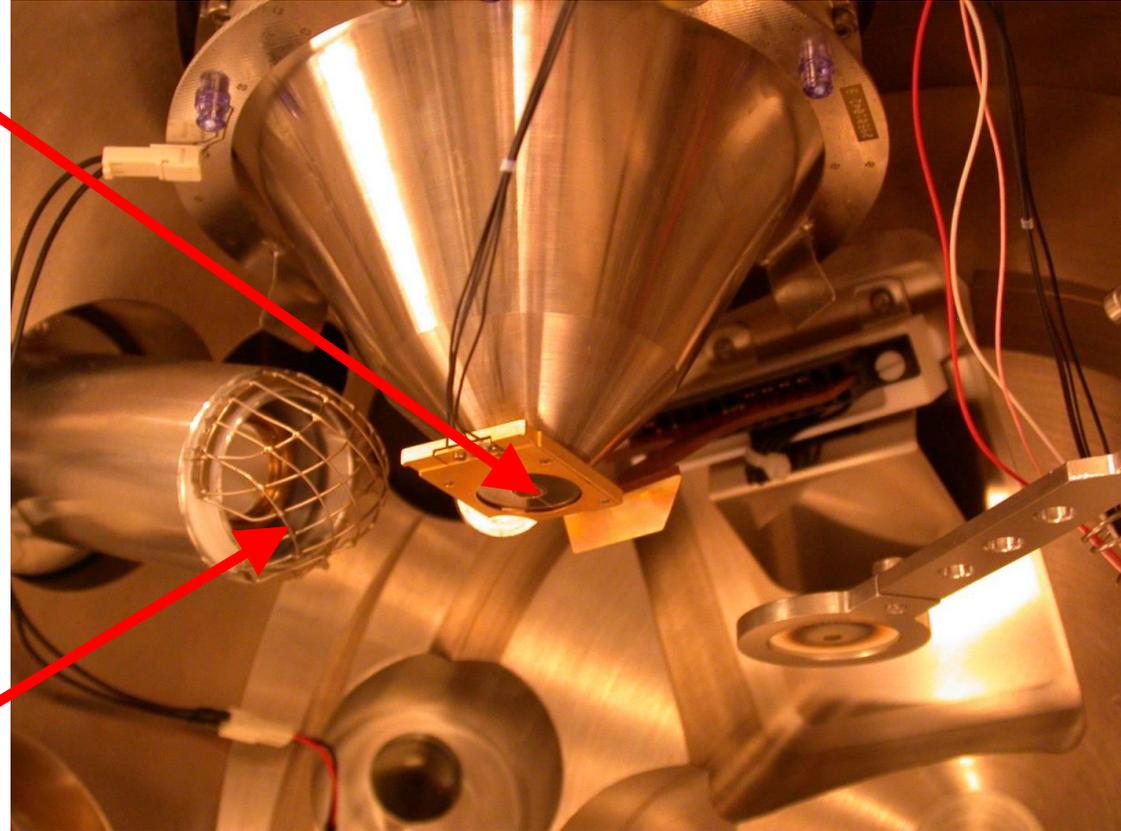
Nanocellulose Extraction Process



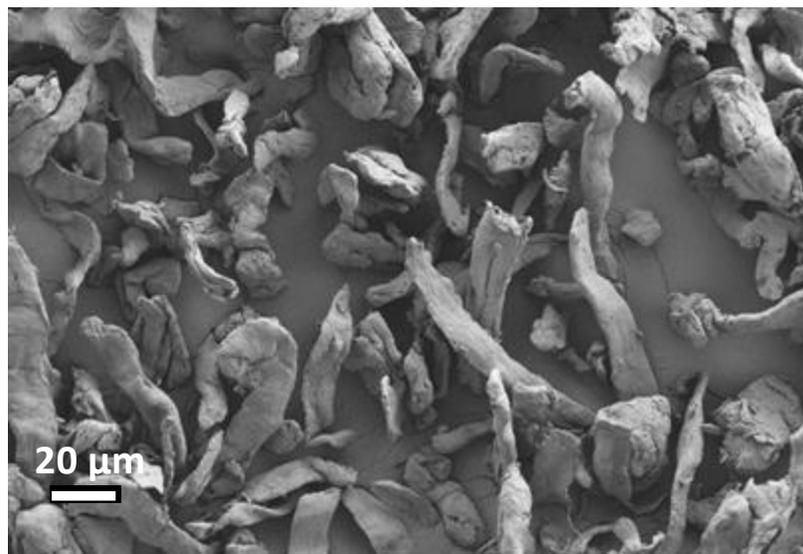
Backscattered electron detector:
(Solid-State Detector)



Secondary electron detector:
(Everhart-Thornley)

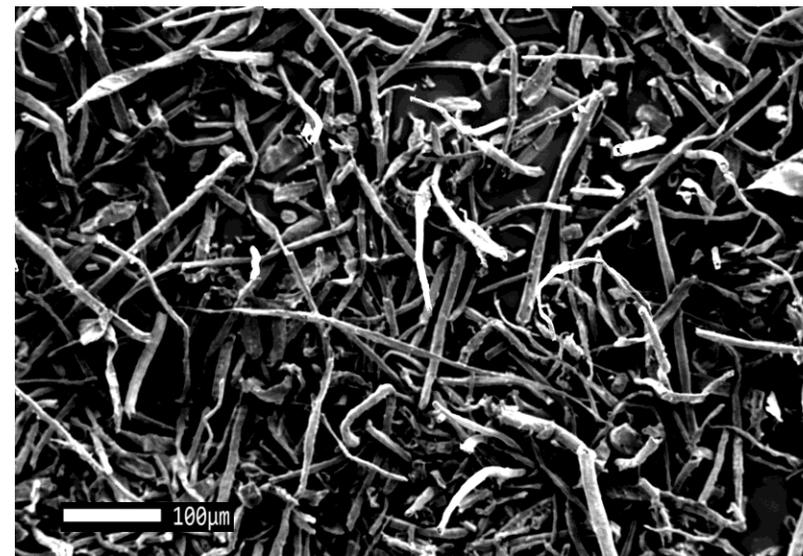


SEM Image



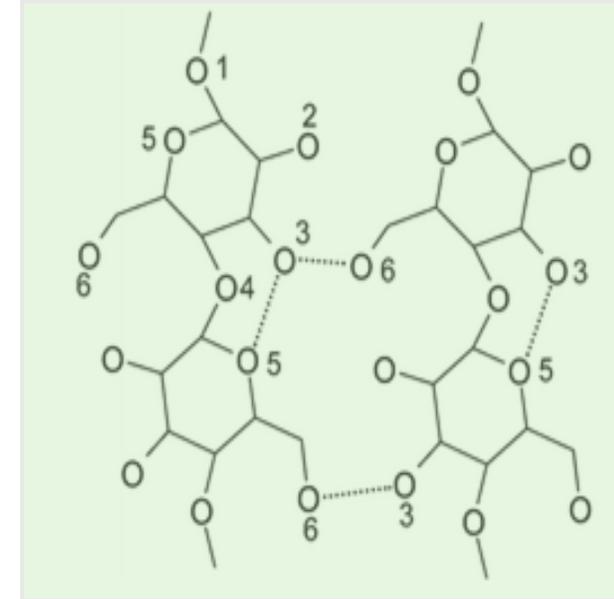
Microcrystalline Cellulose (MCC)

SEM Image

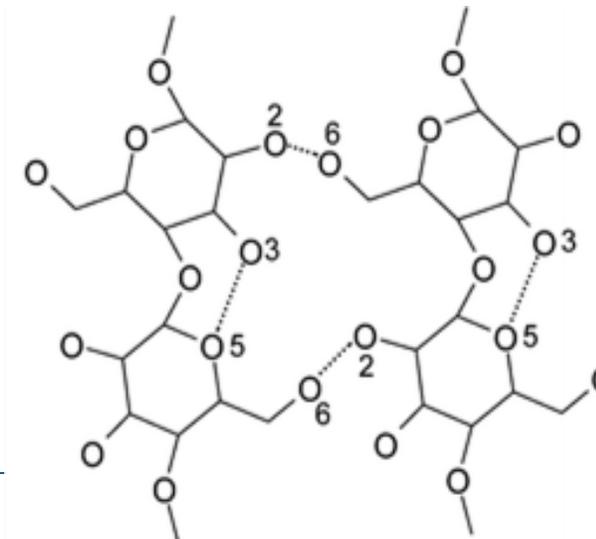


Nanocrystalline Cellulose (CNF)

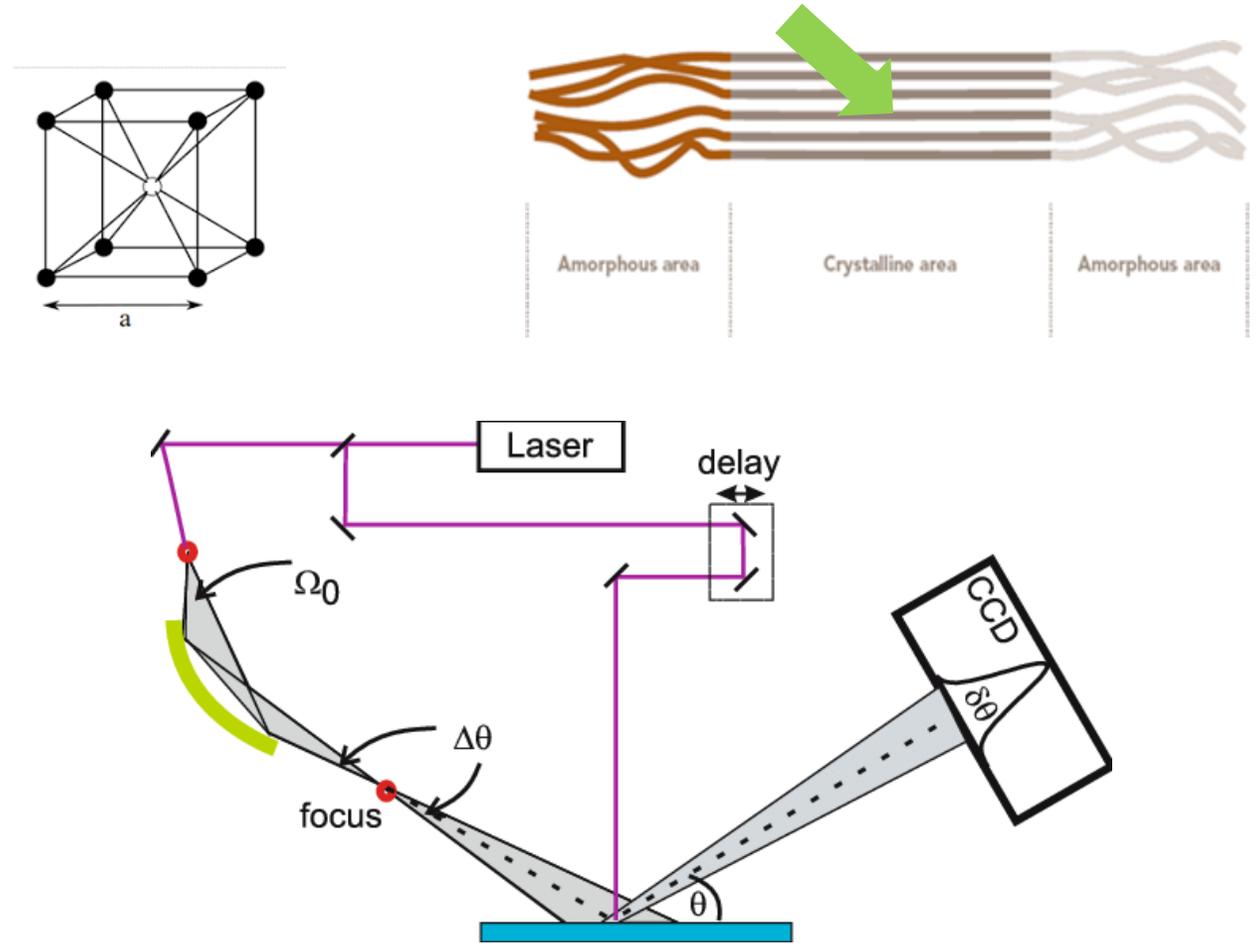
Feature	Cellulose I (CI)	Cellulose II (CII)
Chain Orientation	Parallel arrangement of adjacent chains.	Anti-parallel arrangement of adjacent chains.
Stability	Metastable form (natural form).	More stable, lower-energy form (regenerated or mercerized form); the conversion from CI to CII is irreversible.
Hydrogen Bonding	Has a specific, ordered hydrogen bond network (primarily an intermolecular O6H...O3 bond).	Possesses a more extensive and complex network of inter- and intra-chain hydrogen bonds, which contribute to its greater stability. The specific interchain bonds include O2...O6 and O6...O2.
Packing	Less dense packing, which makes it slightly less stable but also allows for more van der Waals interactions between chains.	Denser crystal lattice packing, leading to stronger overall interchain electrostatic interactions and thus greater stability.
Hydroxymethyl Group Conformation	The C6 hydroxymethyl group is typically in the <i>tg</i> conformation.	The C6 hydroxymethyl group is typically in the <i>gt</i> conformation.



**CI Allomorph:
trans-gauche**

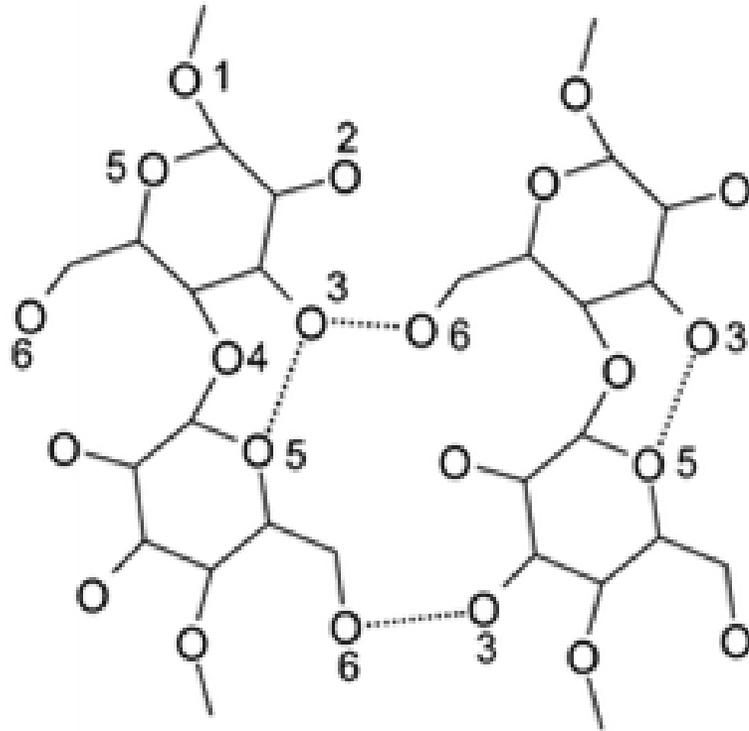


**CII Allomorph:
gauche-trans**

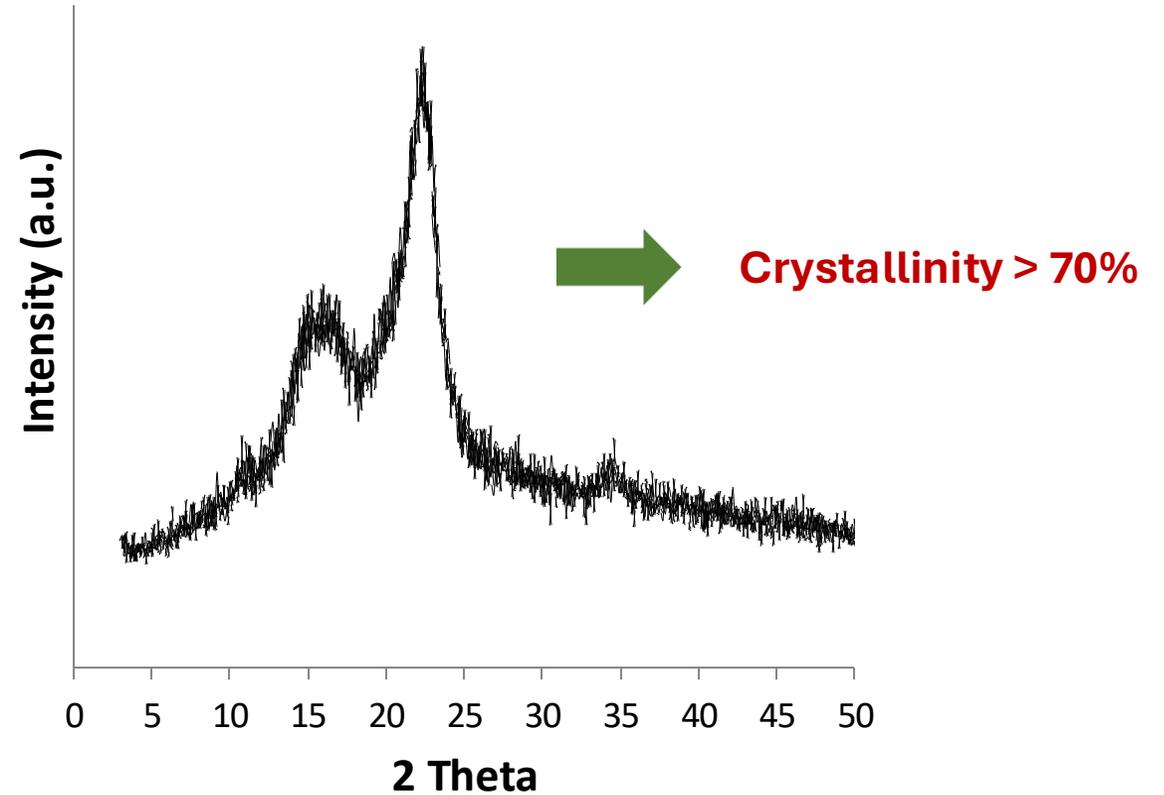


Diffraction occurs only when Bragg's Law is satisfied $N \lambda = 2d \sin\theta$

CI Allomorphic Structure



XRD Spectrum

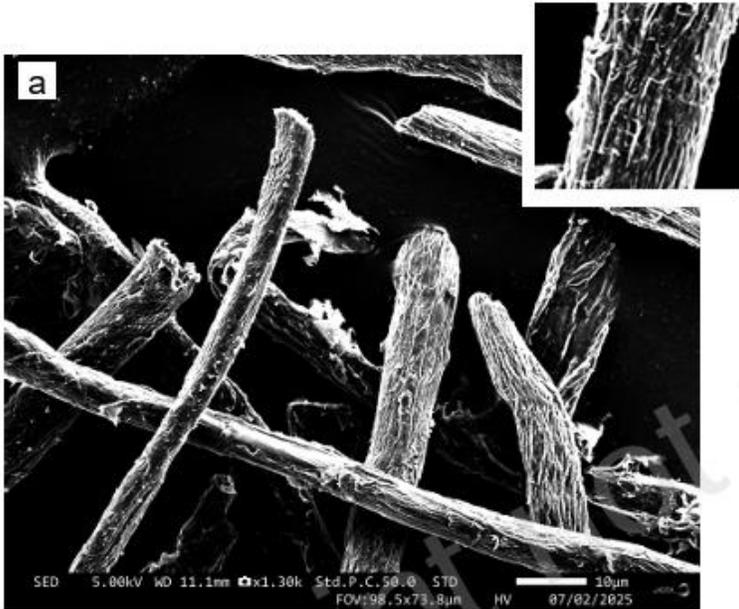


Major diffraction peaks at $2\theta = 15^\circ$, 22° , and 34°

Short Communication: Biomass-Dependent Allomorphs in Nanocellulose: Direct CII Isolation from Softwood and Hibiscus

Materials Today

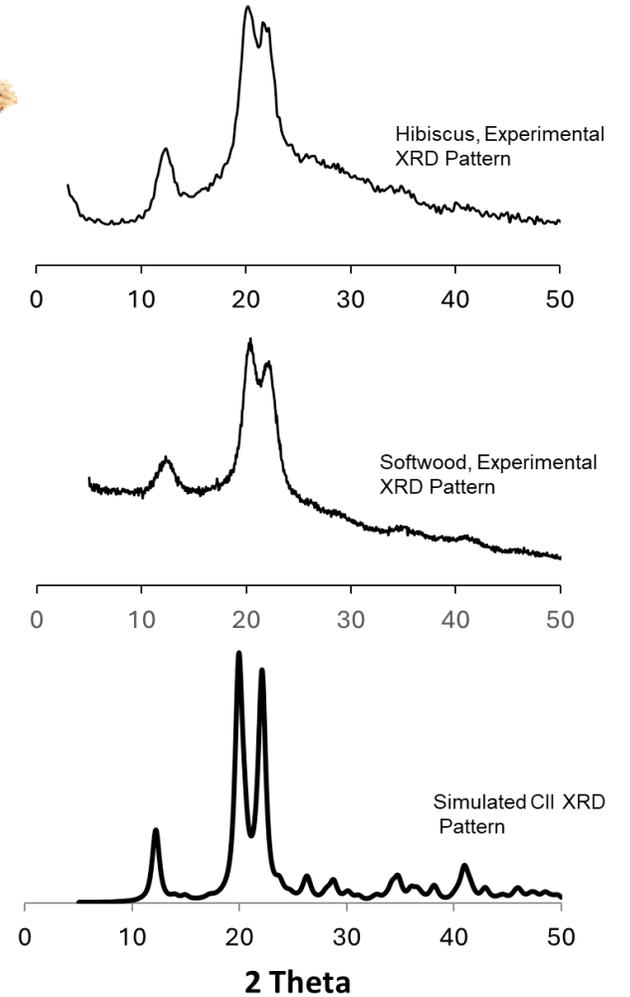
1:



CI Allomorph: trans-gauche

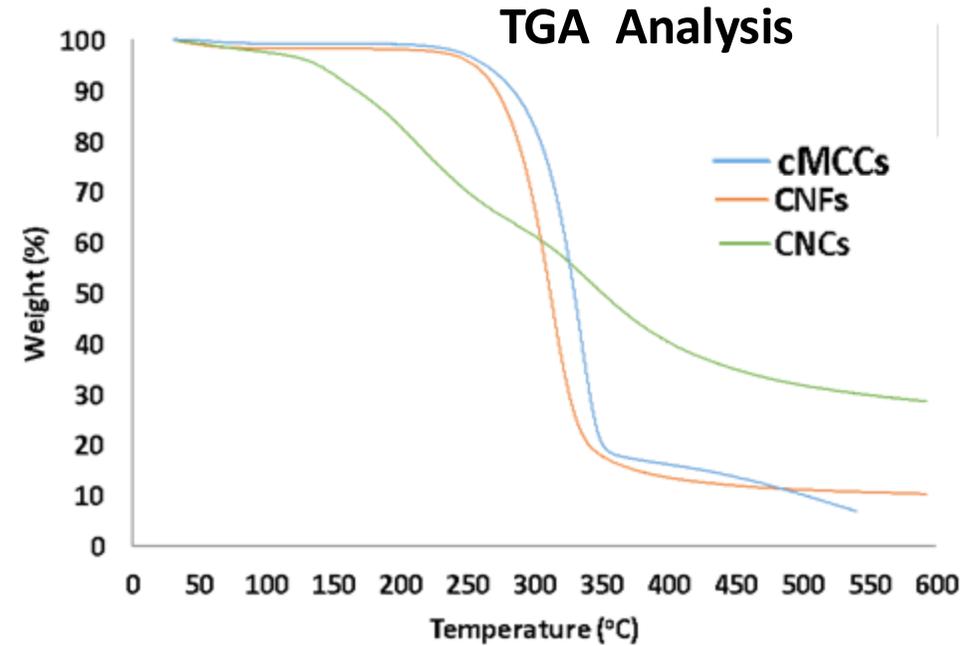
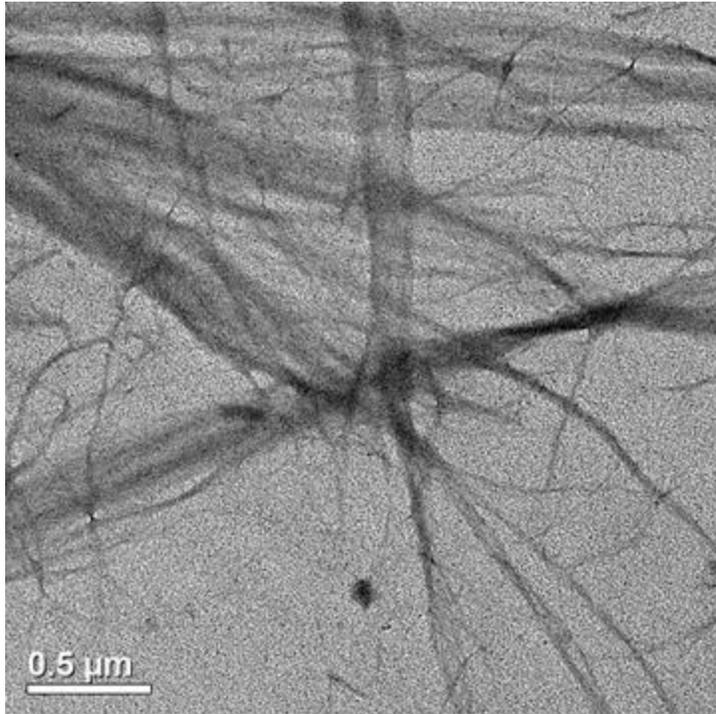


CII Allomorph: gauche-trans



TGA of hydrolyzed CNFs showed no change in thermal performance.

TEM Image: CNFs



Cellulose Sample	Max Decomp (°C)	Decomp Rate (%/°C)	Residue (%)
Commercial (cMCC)	333.37 ± 0.61	1.75 ± 0.07	7.01 ± 0.22
CNF	311.81 ± 0.56	1.58 ± 0.02	10.18 ± 0.03
CNC	Less stable	—	—

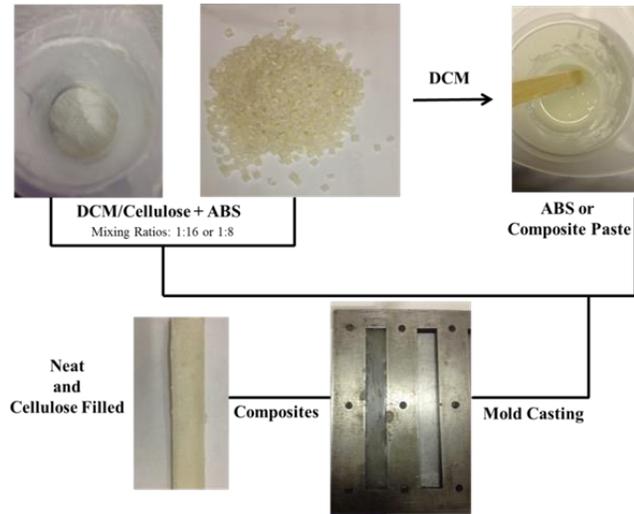
Composite Fabrication: Cellulose-reinforced Plastics

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**IGERT: Global Traineeship
in Sustainable Electronics**

Mold Casting



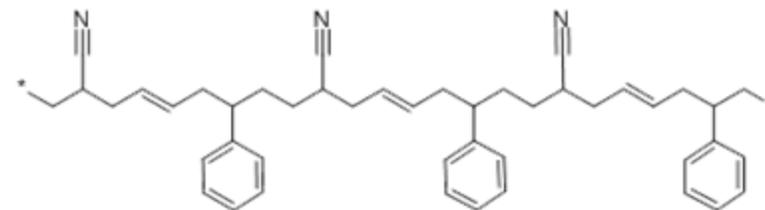
Thermal Extrusion





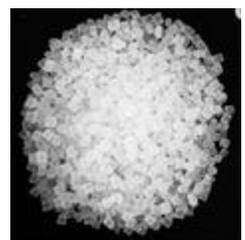
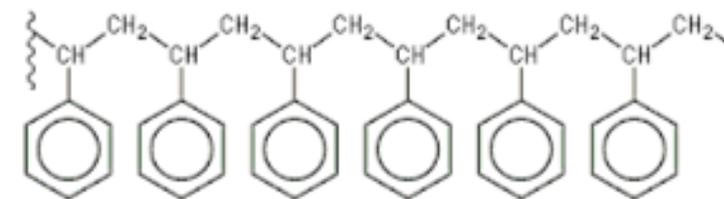
ABS

Thermal Decomposition Temperature (°C): 400 ± 50
 Rate of Decomposition (%/°C): 1.95 ± 0.80
 Residue (%): 0.45 ± 0.50



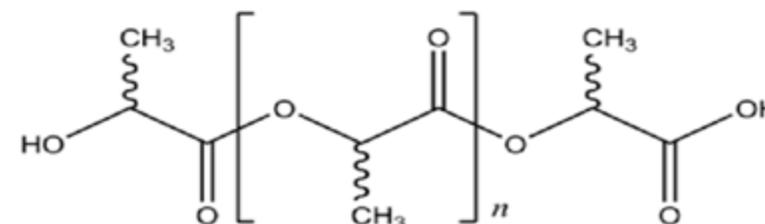
HIPS

Thermal Decomposition Temperature (°C): 390 ± 50
 Rate of Decomposition (%/°C): 1.83 ± 0.80
 Residue (%): 0.33 ± 0.50



PHA, PLA or
PVA

Thermal Decomposition Temperature (°C): 320 ± 50
 Rate of Decomposition (%/°C): 2.83 ± 0.80
 Residue (%): 0.73 ± 0.50



Extrude temperature: 180 to 260 °C



Synthetic Polymer
(Petroleum-derived)



Nanocellulose
(Natural Polymer)

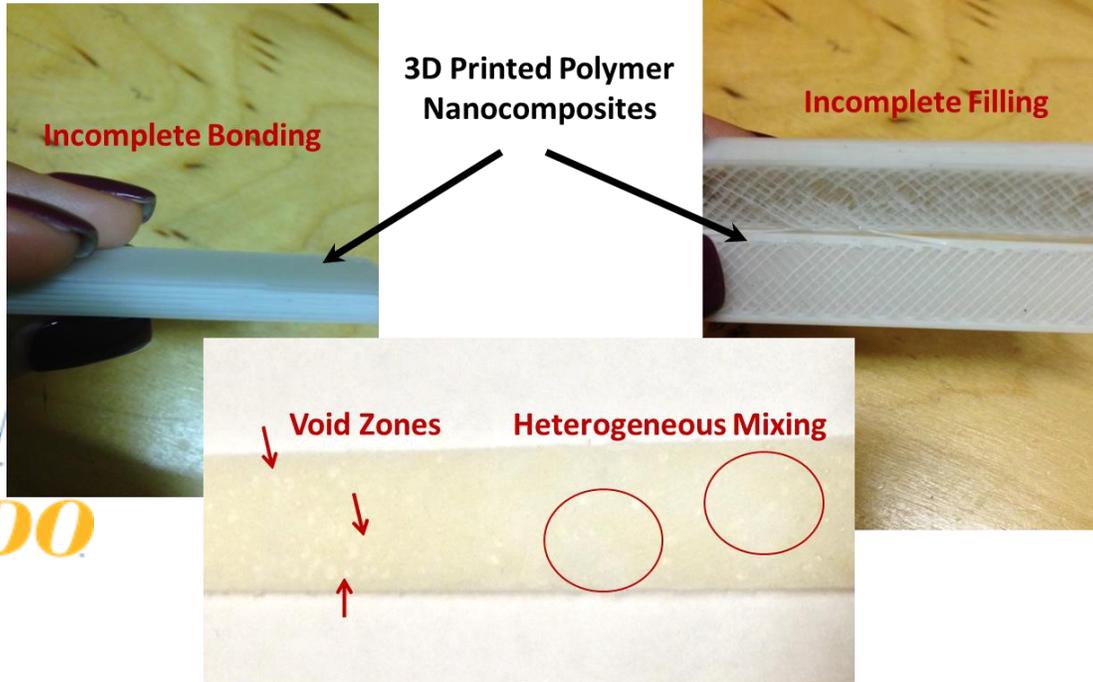
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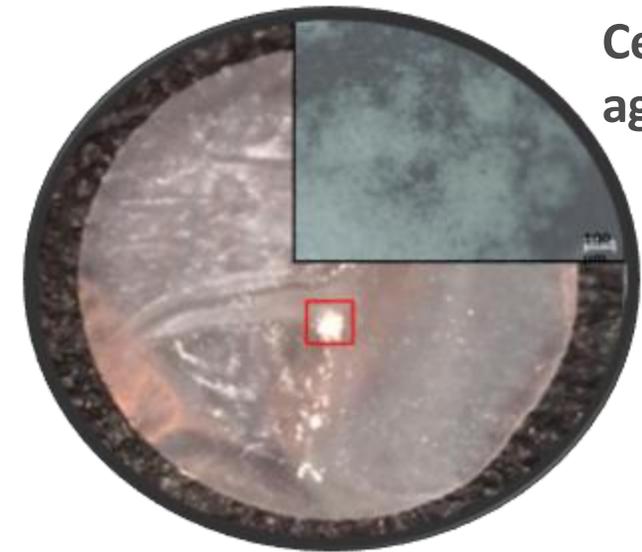
Cellulose-reinforced Composites

Nanocellulose usually does not disperse well in hydrophobic polymers.

Low
interfacial
adhesion



Optical Micrograph



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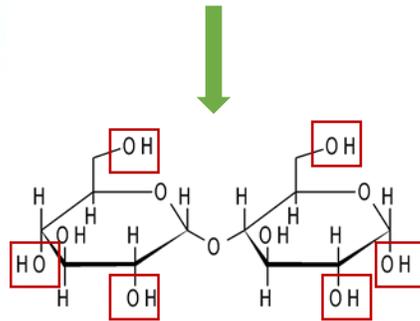
The Challenge

Problems associated with using cellulose in composite fabrication

Hydrophilic Behavior



(Absorbs Moisture)



Solvent Compatibility



Solvent →
CNFs →



Increasing Hydrophobicity

www.rsc.org/nanoscale

REVIEW

Preparation, properties and applications of polysaccharide nanocrystals in advanced functional nanomaterials: a review

Ning Lin,^a Jin Huang^b and Alain Dufresne^{*a}

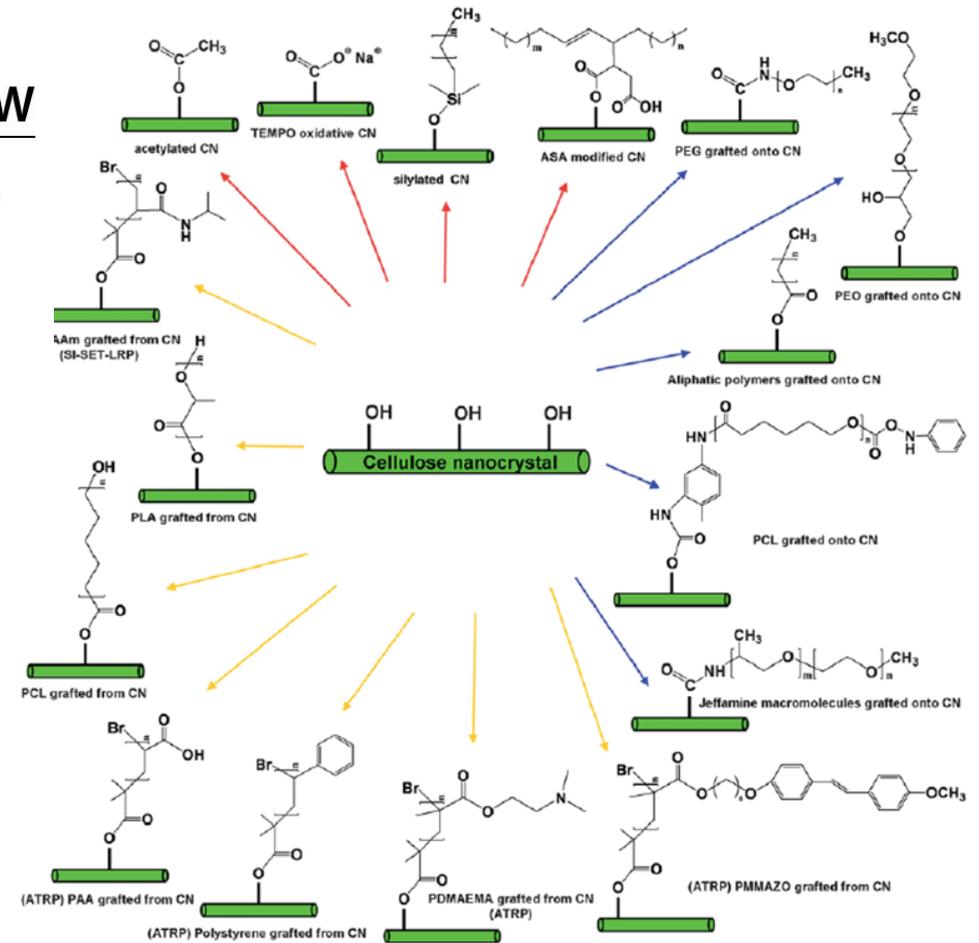
Received 2nd February 2012, Accepted 20th March 2012

DOI: 10.1039/c2nr30260h

Modification of polysaccharide nanocrystals:

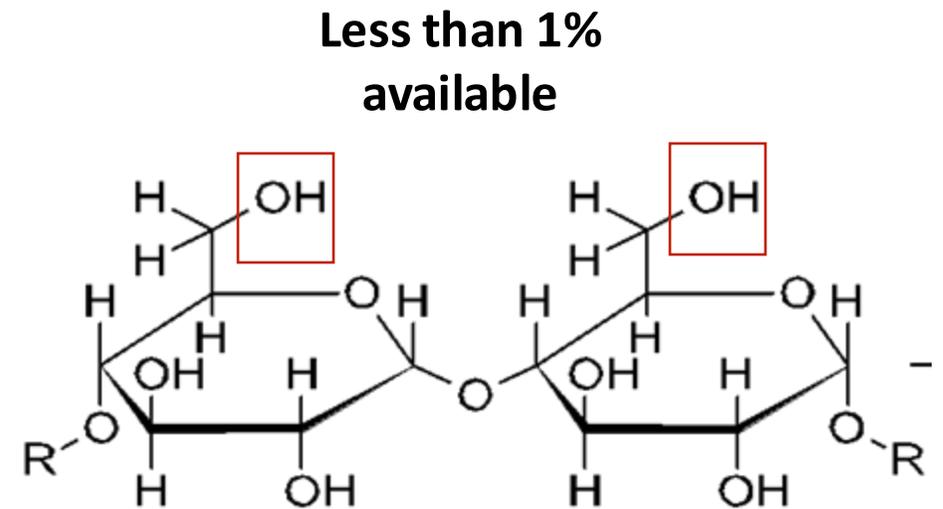
- Substitution of surface hydroxyl groups with small molecules

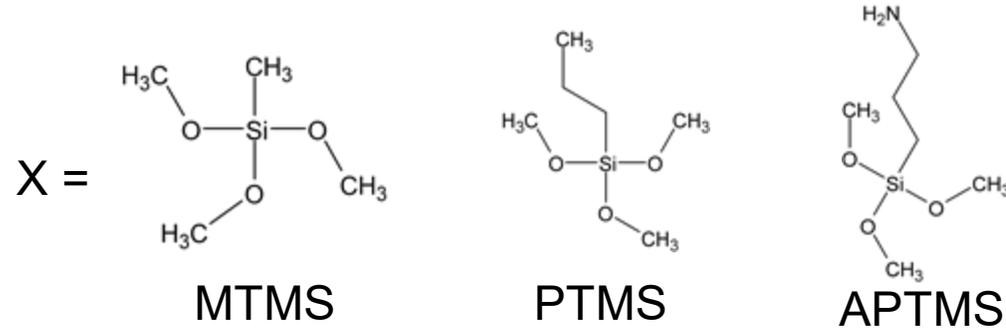
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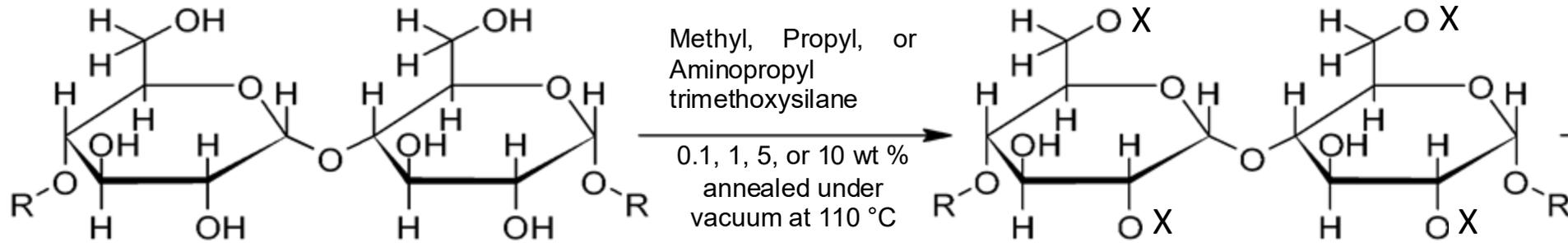
Accessing OH groups to increase solvent compatibility

Chemical Functionalization	Functional Group or Compound Introduced
Acetylation's	Acetyl
Acylation's	Acyl
Esterification's	Ester
Oxidation	Carbonyl or Aldehyde
Polymer Grafting	Polymer
Reduction	Hydrogen's
Silanization	Silane
Methylation	Methyl (-CH ₃)
Olefination	Alkene (C=C)

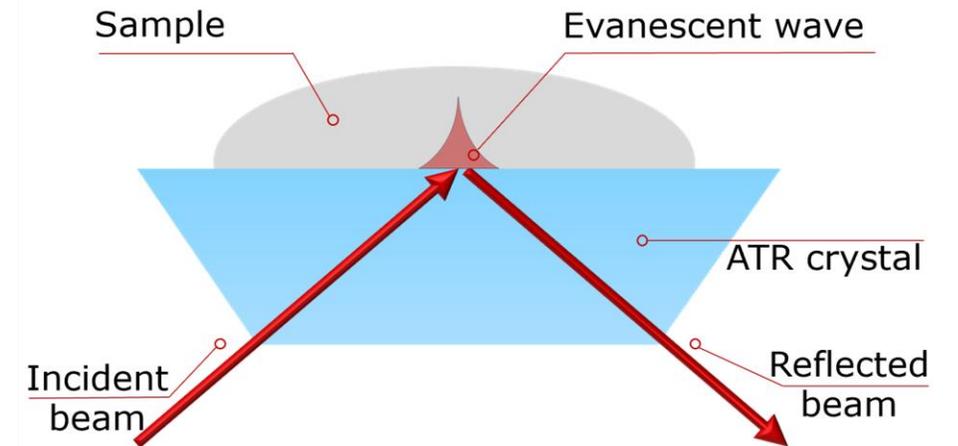
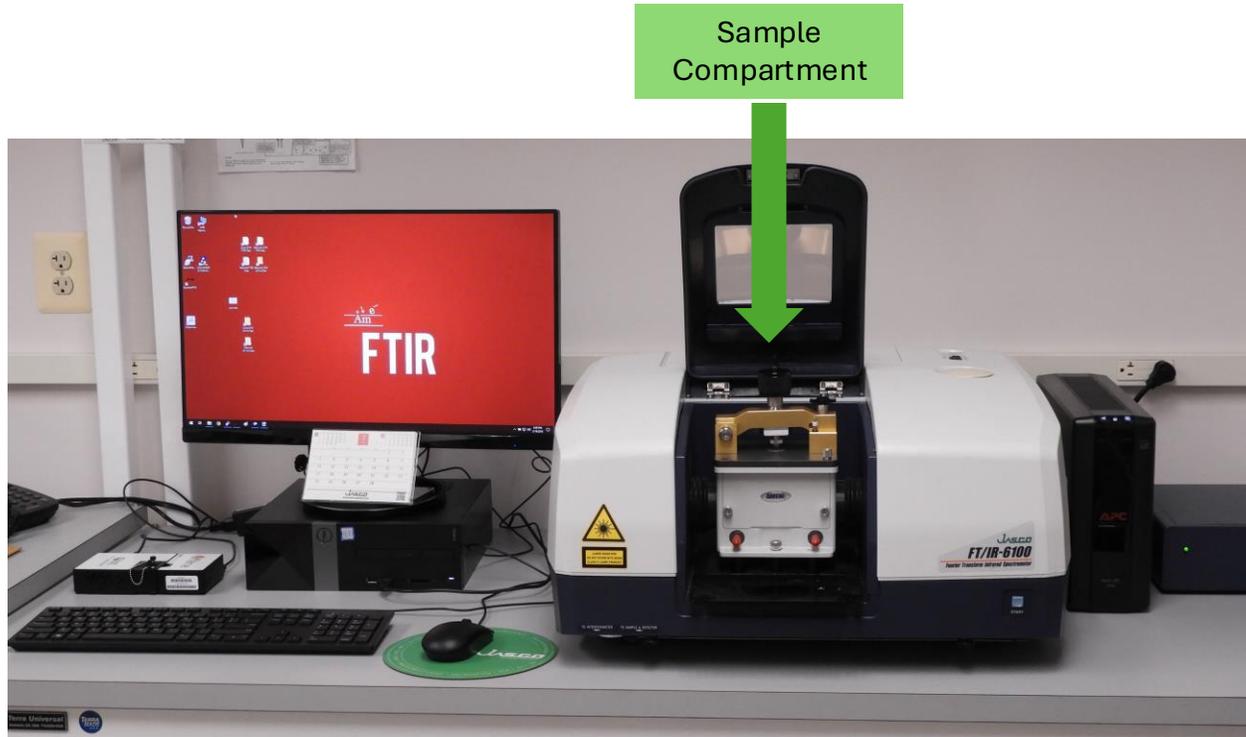




Fairbrother Group
Johns Hopkins University
Center for Sustainable
Nanotechnology



Xie, Y.; Hill, C. A. S.; Xiao, Z.; Militz, H.; Mai, C., Silane coupling agents used for natural fiber/polymer composites: A review. *Composites Part A: Applied Science and Manufacturing* **2010**,41 (7), 806-819.

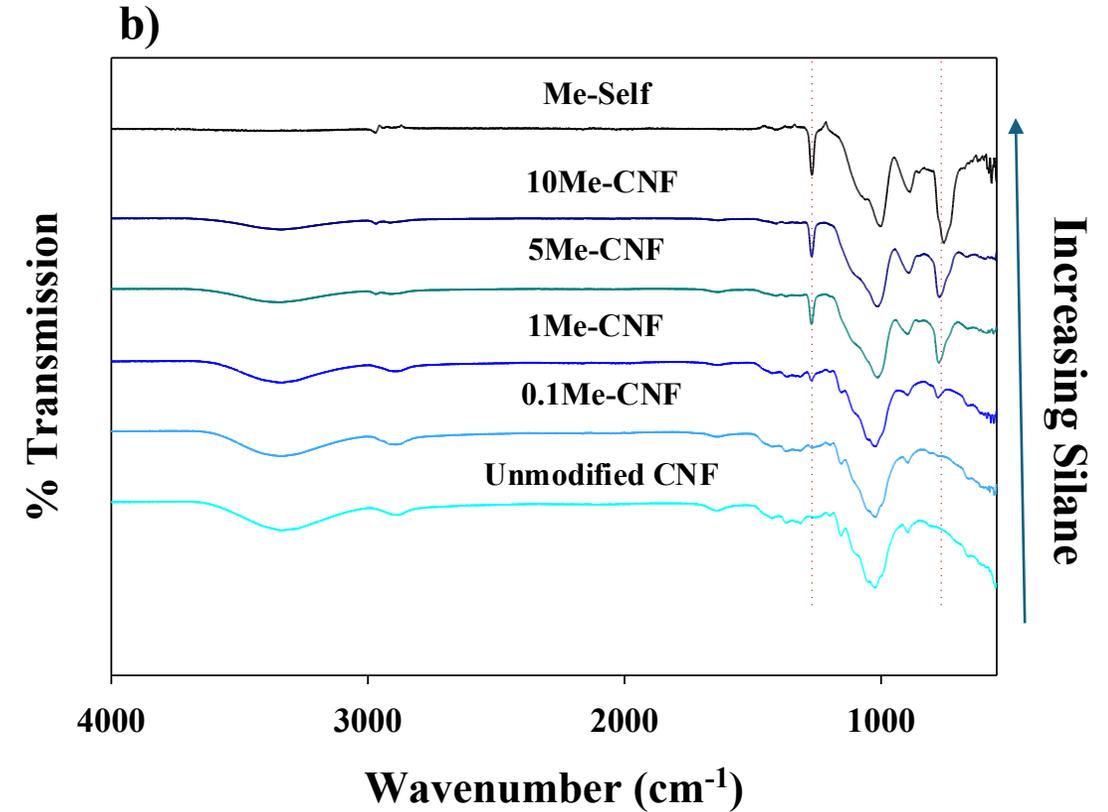
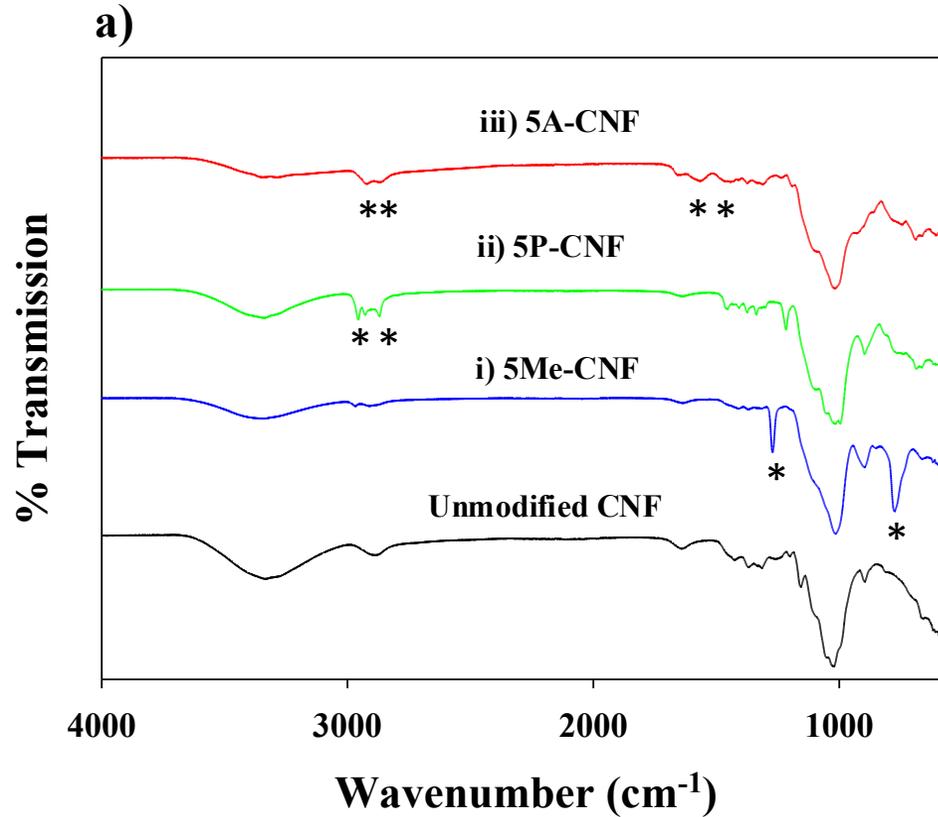


ATR-FTIR Analysis: CNFs Silanization

Si-CH₃
symmetrical
deformation (766
cm⁻¹ and 1270
cm⁻¹) MTMS-
modified CNF

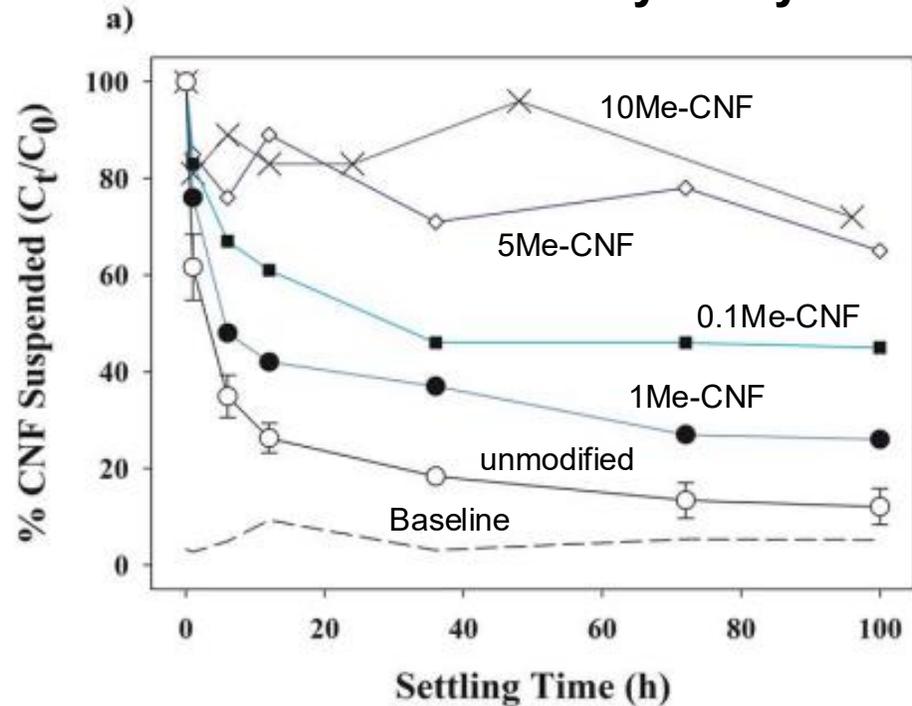
Methylene
stretching peaks
at 2880 cm⁻¹ and
2950 cm⁻¹ for
PTMS-modified

Methylene
stretching modes (
2920 cm⁻¹ and 2860
cm⁻¹, as well as N-
H scissoring at 1580
cm⁻¹ and symmetric
deformation of NH₃
+ at 1480 cm⁻¹) for
APTMS-modified

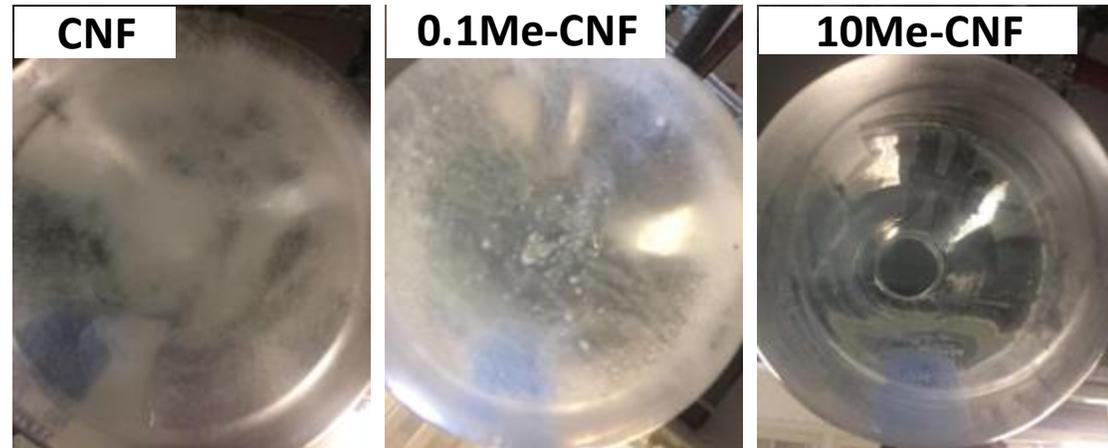


Frank et al. Impact of Silanization on the Structure, Dispersion Properties, and Biodegradability of Nanocellulose as a Nanocomposite Filler ACS Appl. Nano Mater. 2018, 1, 12, 7025–7038

Mass Loss Recovery Analysis



Dispersion in Chloroform



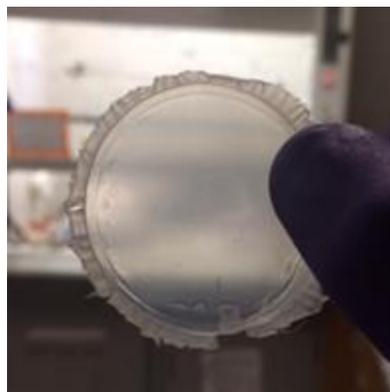
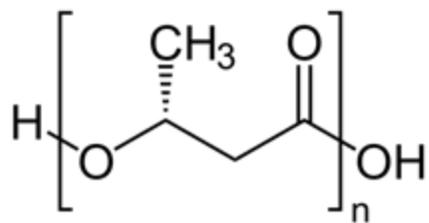
Increasing Suspension Time

Frank et al. Impact of Silanization on the Structure, Dispersion Properties, and Biodegradability of Nanocellulose as a Nanocomposite Filler *ACS Applied Nano Materials* **2018**, **12**, 7025-7038.

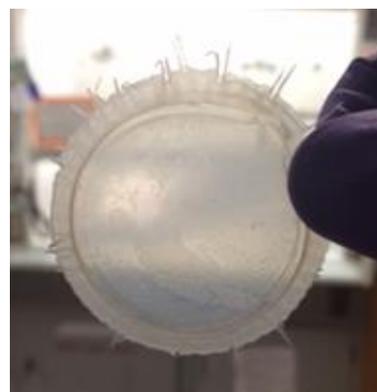
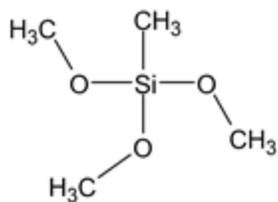
Silane Functionalization: Impact on Distribution



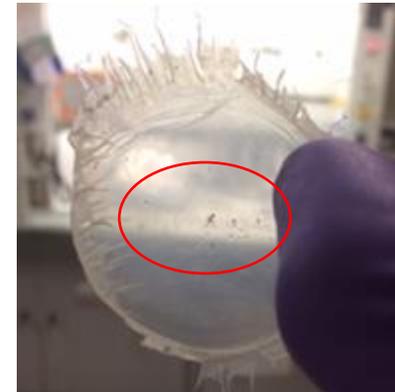
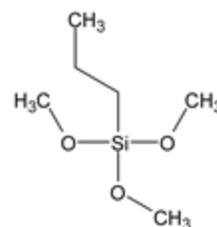
Pure PHA



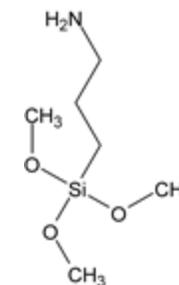
MTMS Modified
Nanocellulose



PTMS
Modified
Nanocellulose



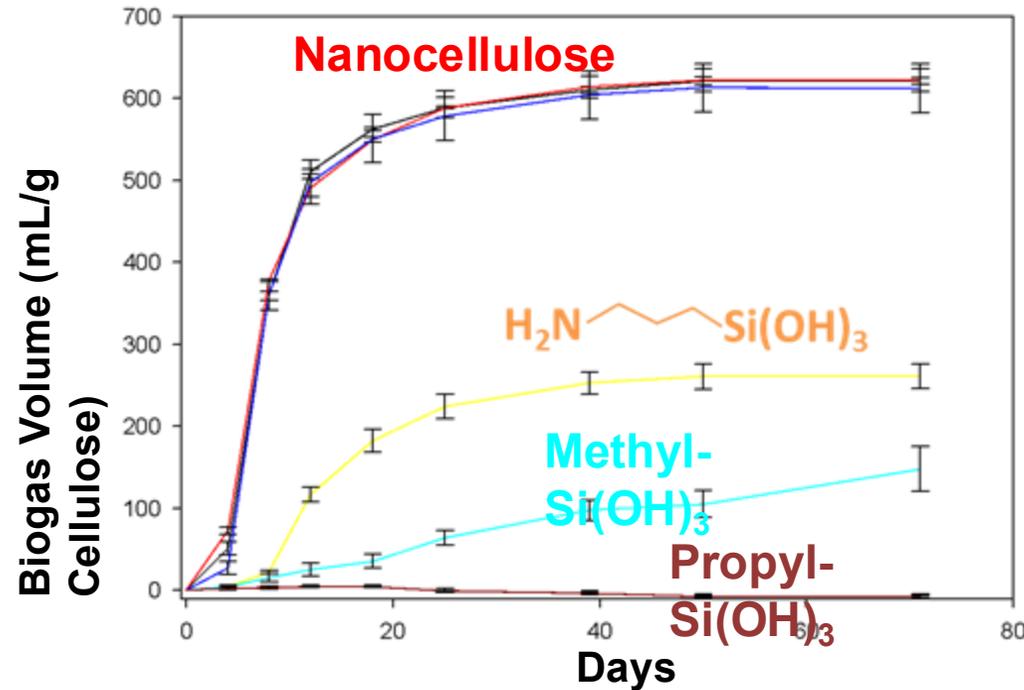
APTMS
Modified
Nanocellulose



Altering functionalization of nanocellulose powder impacts biodegradability

Key Issues

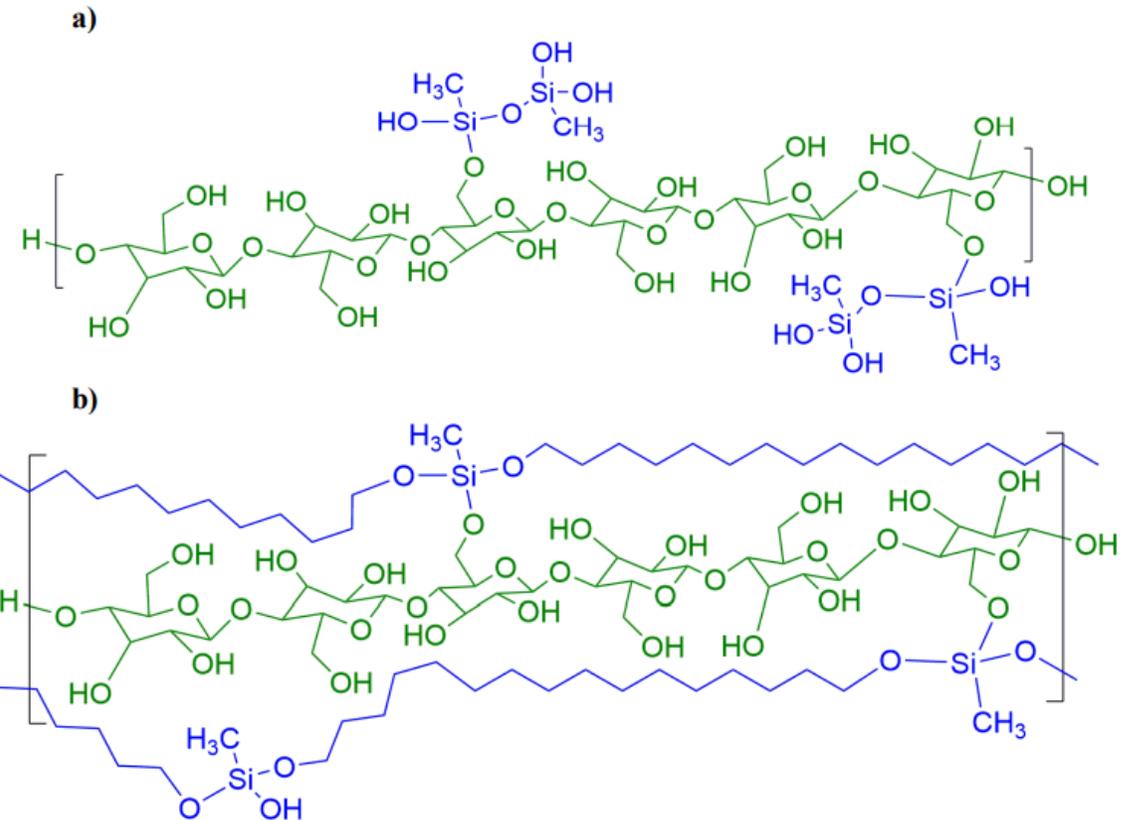
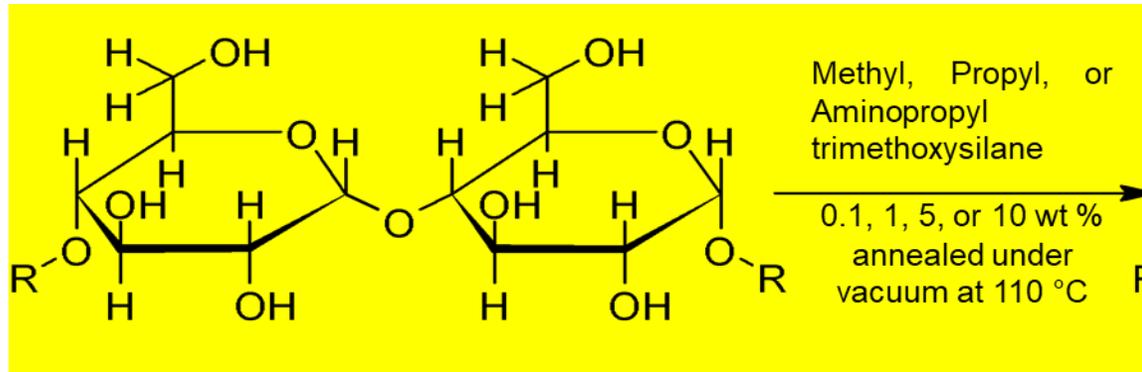
- Functionalized nanocellulose to extreme degree, impacted biodegradation
- Still biodegradable even with extreme functionalization
- Next: decreasing degree of functionalization to hit balance between hydrophobicity and biodegradability



Figures adapted from Frank et al. *ACS Appl. Nano Mater.* 2018, 1, 12, 7025–7038

Most companies and certified programs are pursuing at least 30% of their composite materials as a "biobased product."

Limited Degree of Modification



At a low degree of silanization (0.1Me-CNF), a small portion of the CNFs is covered by siloxane. As the degree of silanization increases, the CNFs are essentially coated with siloxane (10Me-CNF). The blue chain around the fibril should be assumed to be repeat $\text{SiO}_2(\text{OH})(\text{CH}_3)$ siloxane units

**“Cellulose cannot be used
without modification.”**

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Solvent Compatibility

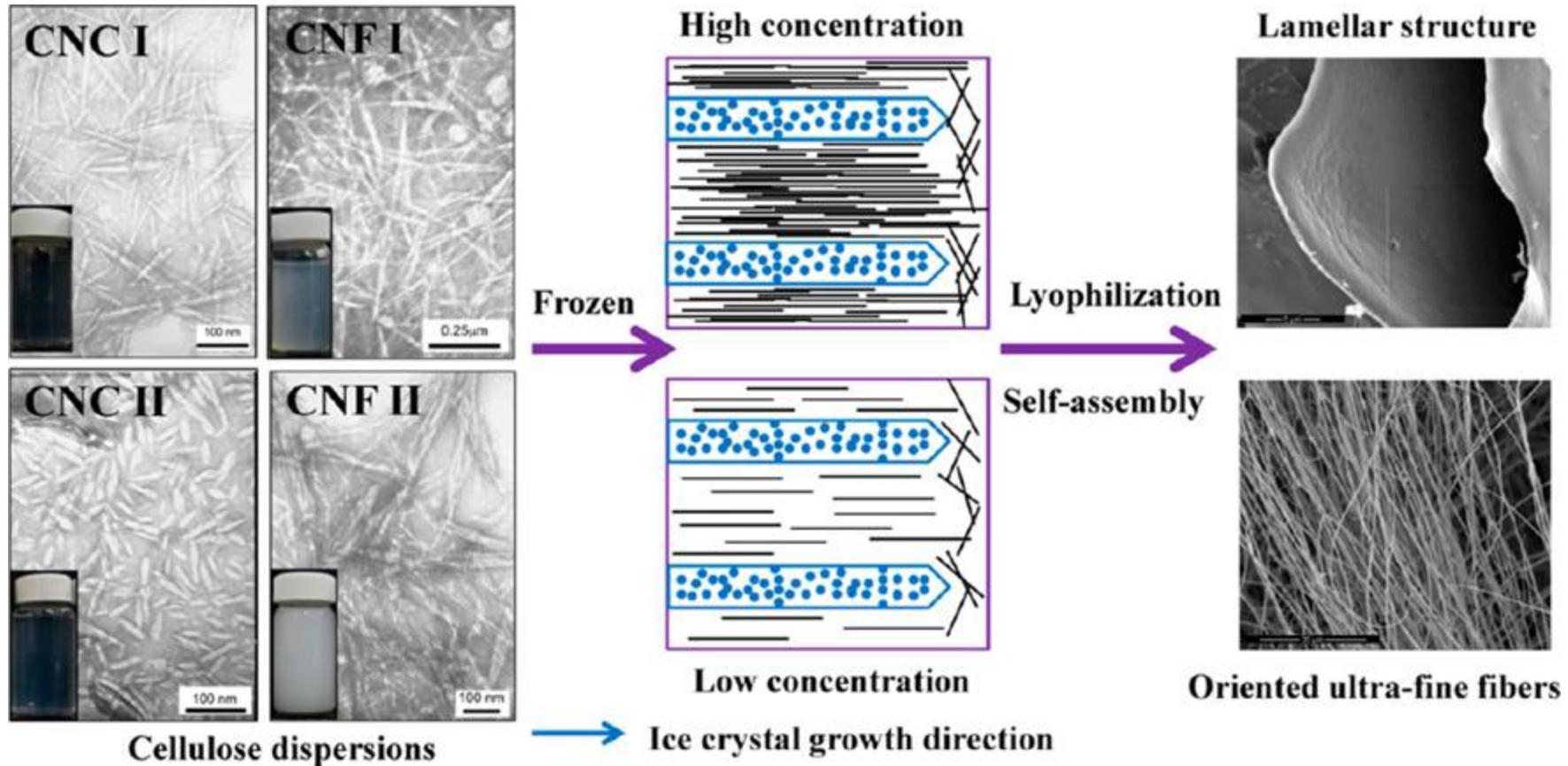


AGG
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Solvent
CNFs



Self-Assembly Behavior of Cellulose Nanoparticles



The suspension concentration, particle size, crystal structure, and surface charge impact the self-assemble behavior of cellulose during Lyophilization “freeze-drying” processing – a lyophilization-induced self-assembling behavior of the cellulose suspensions.

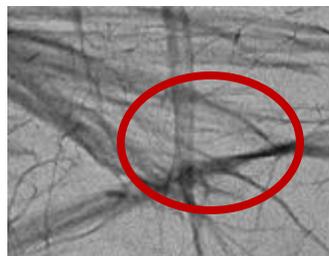
Jingquan Han et al. Biomacromolecules 2013, 14, 1529–1540

The Curry-White DS-I Method

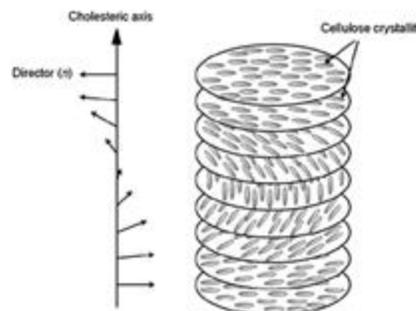
Mechanism I: Chiral Center Alignment of the Nanocellulose



Acid catalyzed
Hydrolysis
→
Conversion to
Nanocellulose



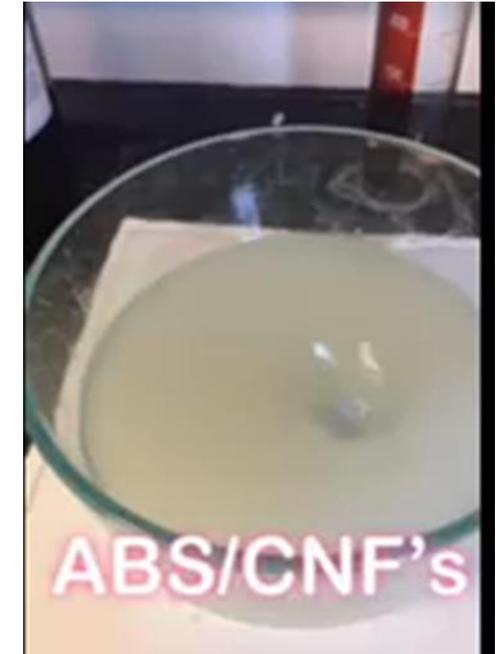
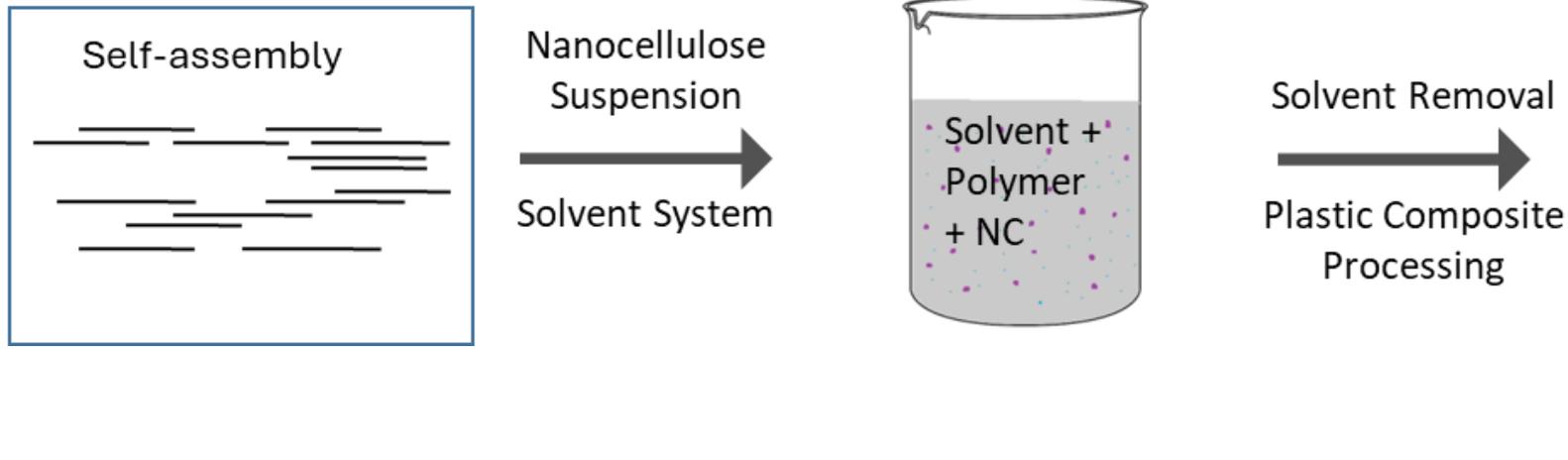
Lyophilization-induced
self-assembly
→
Chiral Center
Alignment



(a) mechanism of chiral alignment and (b) mechanism of suspension of the nanocellulose required in the production of uniformly dispersed nanocellulose within the matrix of the polymer composite.

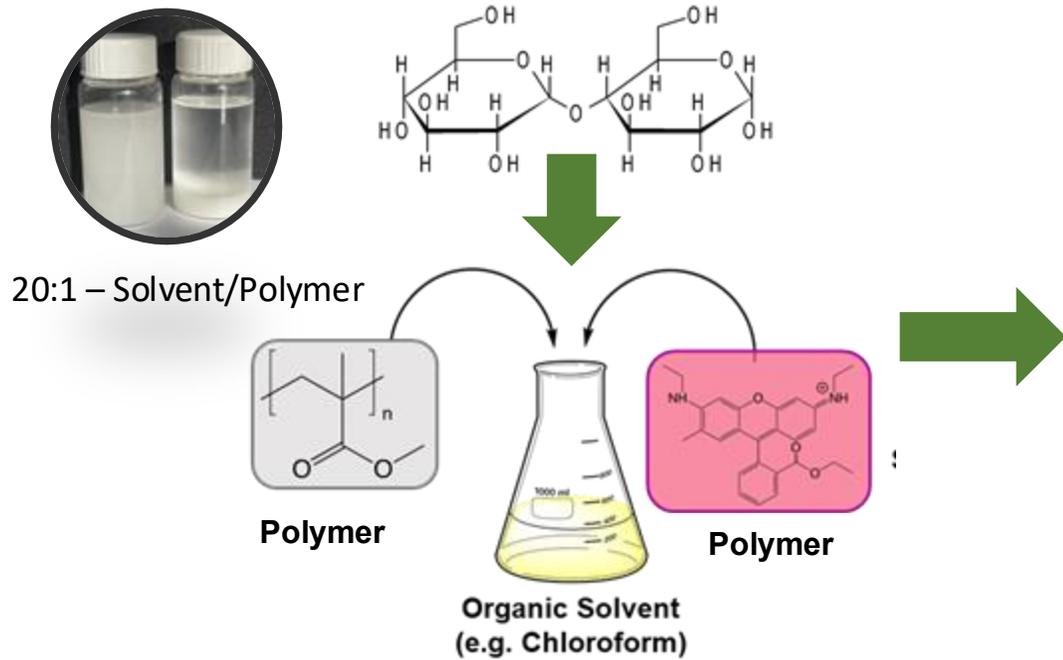
The Curry-White DS-I Method

Mechanism II: Nanocellulose Suspension and Mold Casting

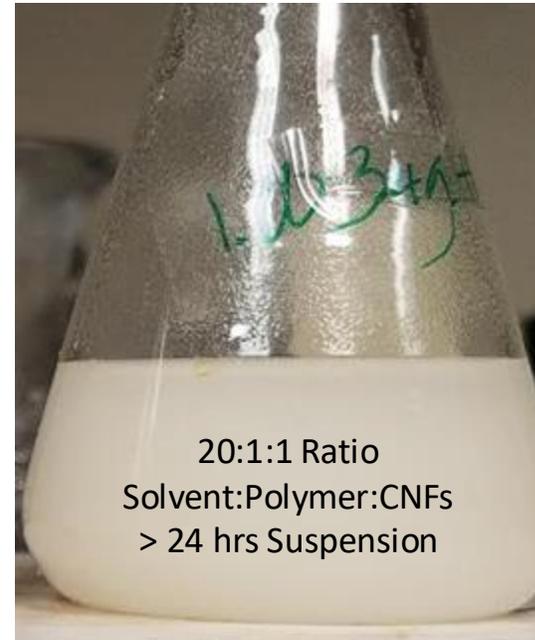


(a) mechanism of chiral alignment and (b) mechanism of suspension of the nanocellulose required in the production of uniformly dispersed nanocellulose within the matrix of the polymer composite.

At critical concentrations, freeze-dried CNFs uniformly suspends



Suspended CNFs



Curry et al.: US Patent #11,084,907 B2 2021



Cellulose Reinforced
Bioplastics



Savana Green
(Patent Under Preparation)



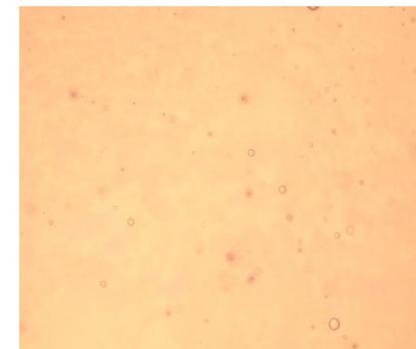
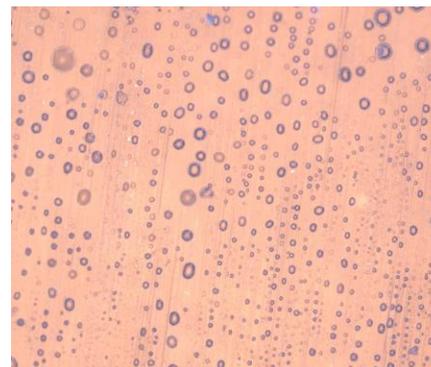
PVA/ CNC



PVA/CNC/
Cross
Linkers



GSPACS
Processed
Films



Optical
Imaging

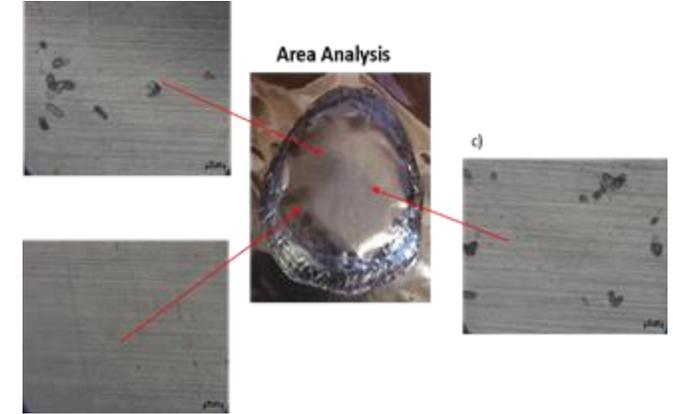
“Impossible Claims”

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Dispersion Validity

Tripled-blind study using phase imaging and optical microscopy

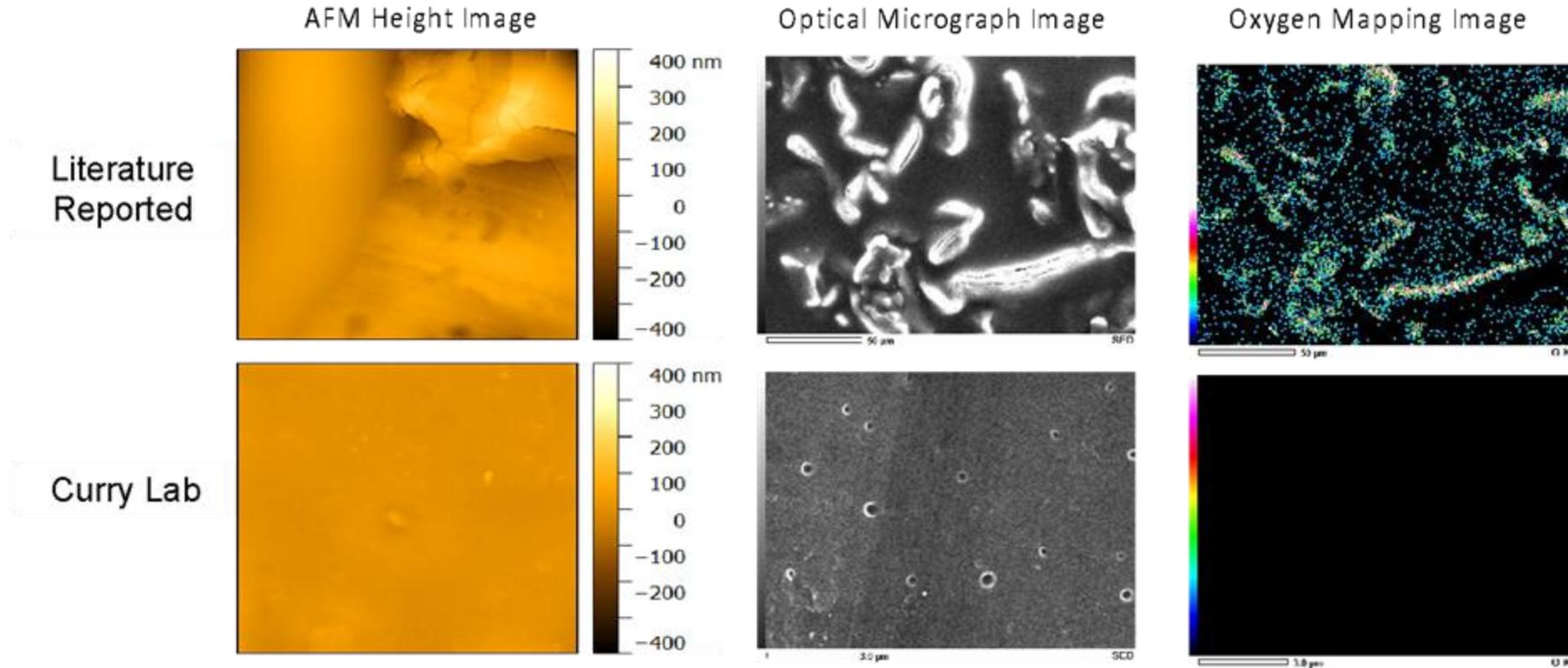
Tuskegee Samples



To ensure consistency, analysis were carried out using the same identified composite areas.

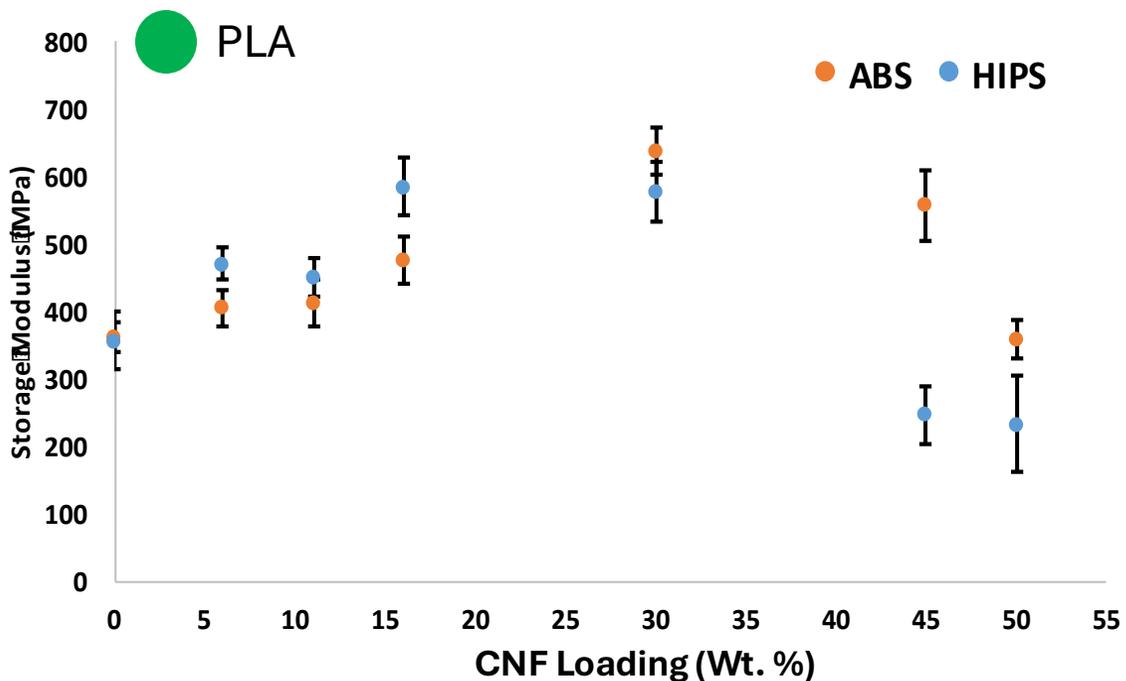
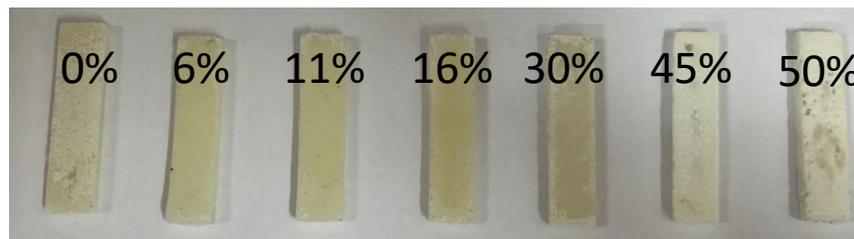
Tuskegee's Dispersion Results

UWM-JHU Triple-blind Study revealed Tuskegee CNFs uniformly dispersed



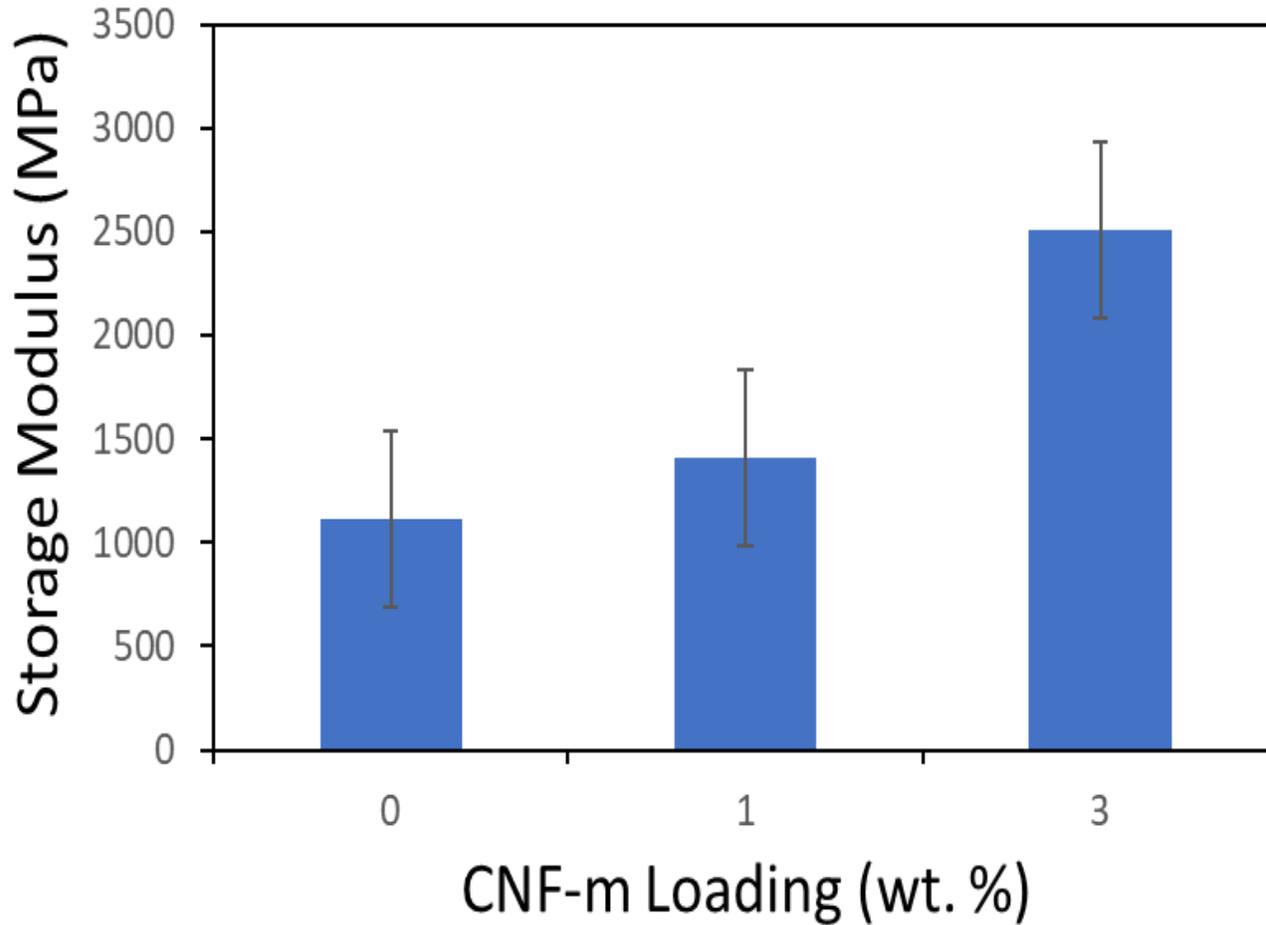
DMA: CNF Composites

CNF-reinforced Composites

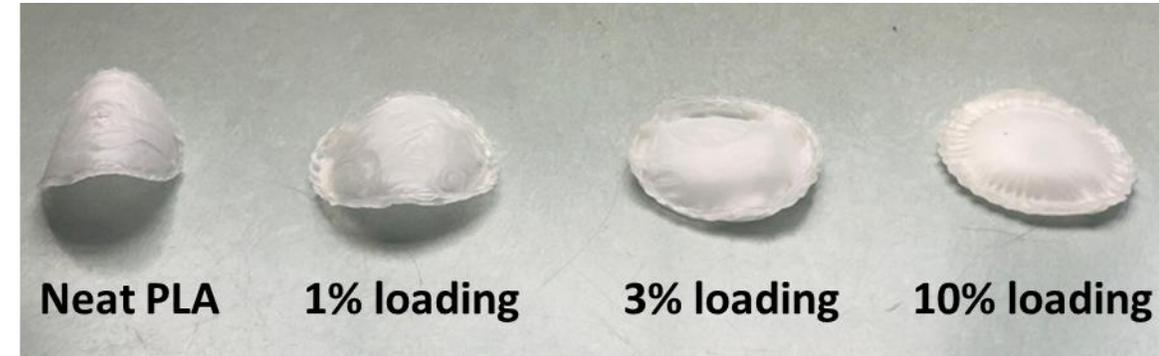


Sample	ABS	HIPS
0 Wt. %	362.32 ± 7.32	356.88 ± 28.64
6 Wt. %	405.67 ± 9.17	471.49 ± 24.67
11 Wt. %	413.23 ± 12.01	451.59 ± 9.18
16 Wt. %	476.68 ± 11.69	584.72 ± 14.20
30 Wt. %	638.63 ± 12.03	578.28 ± 28.64
45 Wt. %	558.10 ± 17.34	246.97 ± 14.37
50 Wt. %	360.14 ± 9.57	201.88 ± 32.01

DMA: CNF-based PLA Composites



CNF-reinforced PLA composites.



TMA: Surface Modified CNF Composites

Addition of CNF significantly lowered composite measured CTE values

Sample	CTE Before the T_g ($\mu\text{m}/\text{m}^\circ\text{C}$)
<u>ABS-HIPS</u>	
Neat	13.69 ± 14.16
30 Wt.%	42.86 ± 55.24
<u>Functionalized</u>	
Albright-Goldman	
30 Wt.%	-0.22 ± 8.02
Jones	
30 Wt.%	-5.74 ± 10.24
Silylation	
30 Wt.%	-7.72 ± 15.22



**Cellulose
Hydrophilic Behavior
(Absorbs Moisture)**

TGA: Tuskegee CNF-reinforced Plastics

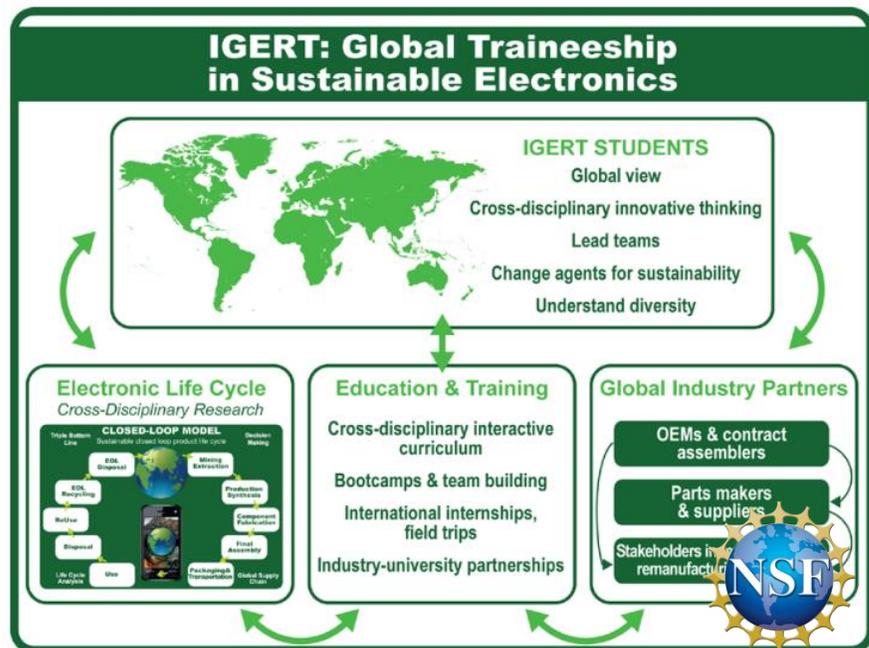
Increasing CNF compatibility and dispersion stabilizes filler effect on PLA composites

Sample	CNF (wt.%)	Maximum Decomposition Temp Onset (°C)	Rate of Decomposition (wt./min)	Residue (wt.%)
PLA	Neat	326	2.55	77.9
	1	331	2.15	66.6
	5	333	2.97	93.0
	10	329	3.09	95.7
ABS	Neat	380	0.185	93.4
	1	387	2.74	99.7
	5	374	2.66	94.0
	10	387	2.17	78.9
HIPS	Neat	336	3.12	98.9
	1	372	2.83	99.1
	5	368	2.87	99.5
	10	342	2.96	95.3



Relative instrument sensitivity \pm 0.005

- Cellulose has been extracted from different biomass sources with excellent thermal properties
- Surface modification of cellulose show dramatic improvements in its dispersion into otherwise incompatible polymer matrices
- Cellulose-reinforced composites show significant improvements in there thermal and mechanical properties
- Biogas studies reveal that surface functionalization of cellulose significantly lowers biodegradation of cellulose-reinforced composite
- Through “serendipitous discovery”, cellulose-reinforced composites can be developed cost effectively and without dramatic changes to its biodegradation behavior



Purdue University (2012)

Phase II Senior Investigators

Nanoparticle and Ligand Chemistry						Computational Chemistry		
Inorganic NPs	Metallic NPs	NP-polymer composites	Quantum dots	Metallic NPs	Molecular synthesis	Atomistic DFT	Dynamics QM/MM	Multi-scale dynamics
Robert Hamers	Catherine Murphy	Howard Fairbrother	Ze'ev Rosenzweig	Michael Curry	Erin Carlson	Sara Mason	Qiang Cui	Rigoberto Hernandez
Biological Chemistry			Physical & Analytical Chemistry			ISC	Assessment	
Bacterial models	Eukaryotic models	Cell chemistry	Analytical methodology	Nonlinear optics	Environmental chemistry	Education & Outreach	Assessment Best practices	
Christy Haynes	Rebecca Klaper	Galya Orr	Vivian Feng	Franz Geiger	Joel Pedersen	Miriam Krause	Lizanne DeStefano	

Non-funded international collaborators: Thomas Frauenheim (Germany), Karen Lienkamp (Germany), Francesco Stellacci and Sylvie Roke (Switzerland), Thereza Soares (Brazil)

The Center for Sustainable Nanotechnology



University of Wisconsin – Madison (2015)



“Changed The Seat At The Table.”



Cynthia Burrows
Chief Editor of ACR



Robert J. Hamers
Senior Editor of ACR

Guest Editors



Michael Curry
(Lead) **NOBCCHE HBCU Pioneers**



Editorial Contributor



N. Joyce Payne
TMCF Founder

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Plastics News

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August 08, 2022 12:30 PM | UPDATED 2 HOURS AGO

Tuskegee professor training 'next generation' of Black scientists



SARAH KOMINEK 
Staff Reporter

Plastics News Staff



The plastics industry is missing out on innovations from historically Black colleges and universities that could help spur new plastic pollution and climate change solutions, says an associate professor at Tuskegee University.

Acknowledgements

- Enrique Jackson - NASA
- Robert Hamers Group – UWM
- Christy Haynes Group - UM
- Howard Fairbrother Group – JHU
- Department of Chemistry – TU
- Department of MSE - TU
- Center for Advance Materials – TU
- NSF Funding (IGERT and CSN)
- Joint School of Nanoscience and Nanoengineering – NC A&T
- IMPACT Lab – (NC A&T)
- Intelligent Materials Innovation Lab – NC A&T

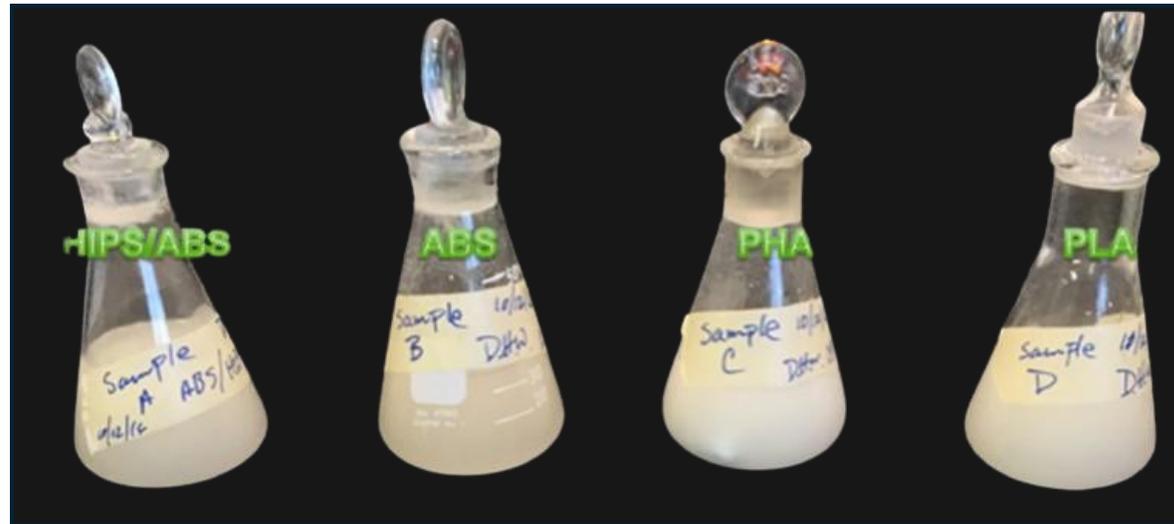


Cellulose Suspension and Loading

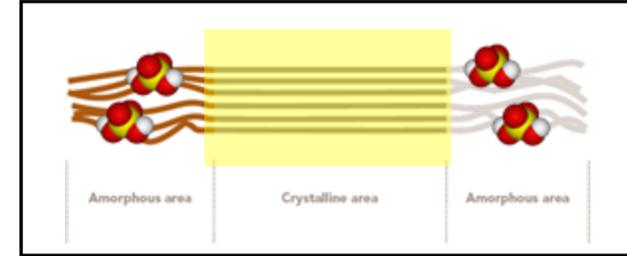
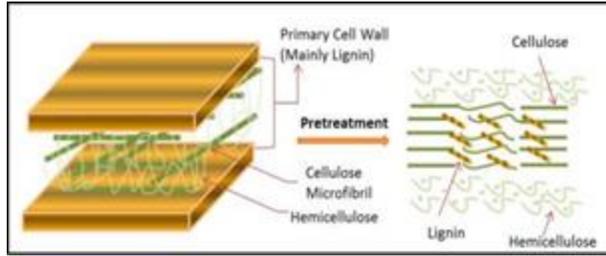
Suspension



CNF Loading



Nanocellulose: Chemical Processing



Agricultural Waste Product



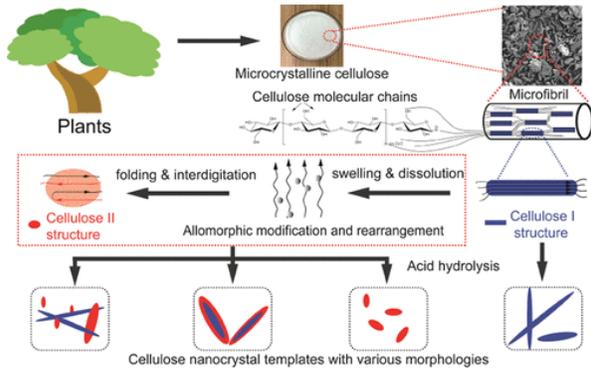
Acetic Acid Pretreatment
+
Bleaching Treatment at 70°C
NaClO₂ + Acetate Buffer



Acid Hydrolysis
+
Centrifugation
+
Sonication



Crystalline Cellulose
(Micronized or Nanosized)

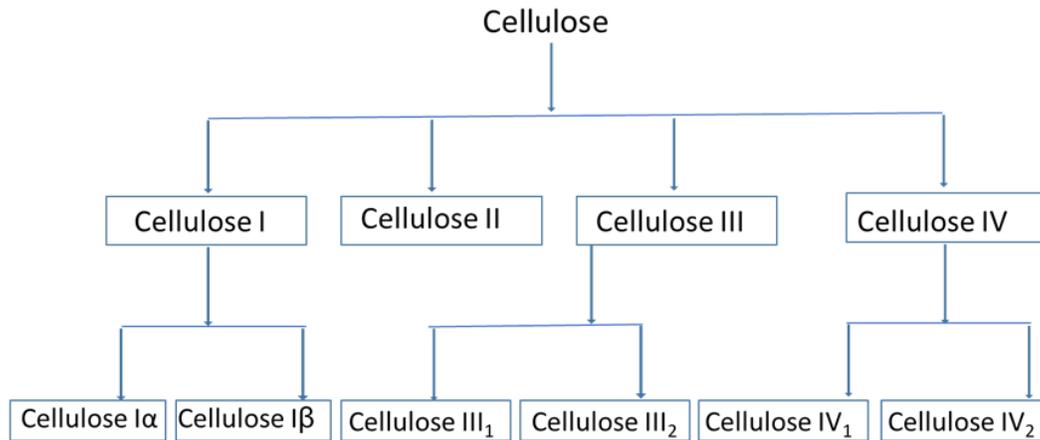


ARTICLE | January 25, 2022

Efficient Shaping of Cellulose Nanocrystals Based on Allomorphic Modification: Understanding the Correlation between Morphology and Allomorphs

Jie Gong, Yishan Kuang, Xi Zhang, Pengcheng Luan, Pengyang Xiang, Kai Liu, Lihuan Mo, Jun Xu, Jun Li*, and Jinqun Wan*

Possible Polymorphic Structures

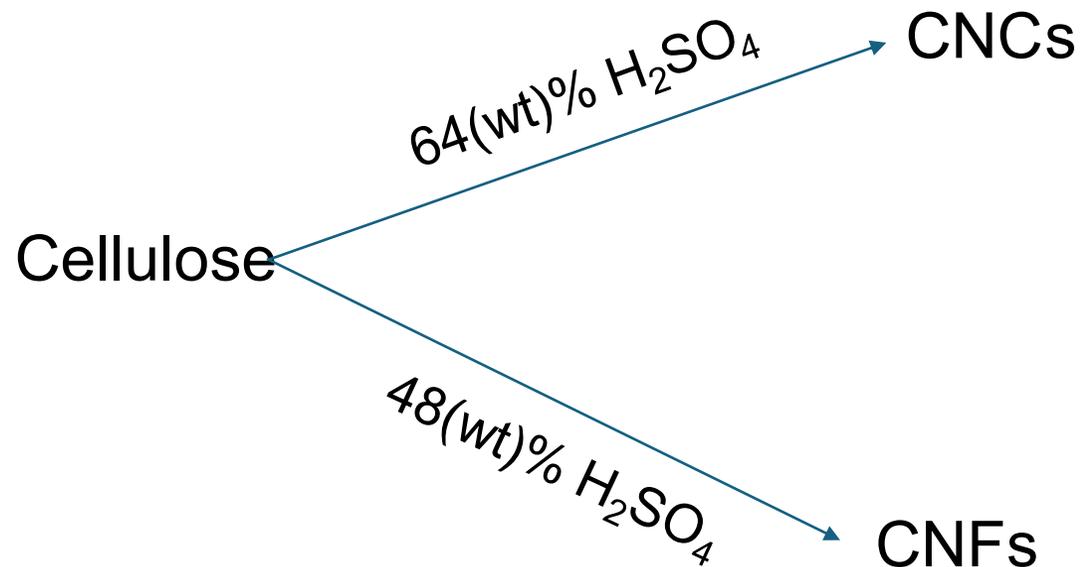


Properties Impacted

- ✓ Thermal Stability
- ✓ Mechanical Performance
- ✓ Surface Area
- ✓ Available Surface Sites

Adapted from Österberg et. al. “Cellulose—model films and the fundamental approach.”; *Chem. Soc. Rev.*,35 (2006) 1287-1304

Hydrolysis



Han, J., Zhou, C., Wu, Y., Liu, F., & Wu, Q. (2013). Self-assembling behavior of cellulose nanoparticles during freeze-drying: Effect of suspension concentration, particle size, crystal structure, and surface charge. *Biomacromolecules*, 14(5), 1529-1540.

Silylated Cellulose



Best Experimental Duration: 4 Hours

Thermal Decomposition Temperature (°C): 341.36 ± 7.18

Rate of Decomposition (%/°C): 0.83 ± 0.26

Residue (%): 16.00 ± 0.29

Sample	Max Decomposition Temperature (°C)	Rate of Decomposition (°C)	Residue (%)
Commercial	333.37 ± 0.60	1.75 ± 0.07	4.81 ± 0.54
Albright-Goldman	339.26 ± 6.61	1.00 ± 0.90	8.71 ± 0.90
Jones	242.22 ± 13.37	0.43 ± 0.04	29.70 ± 2.77
Silanization	341.36 ± 7.18	0.83 ± 0.26	16.00 ± 0.29